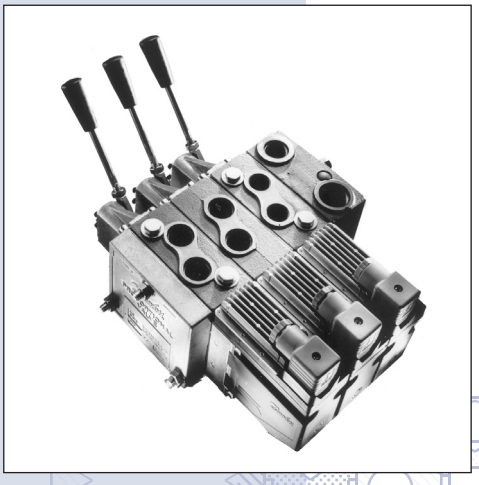
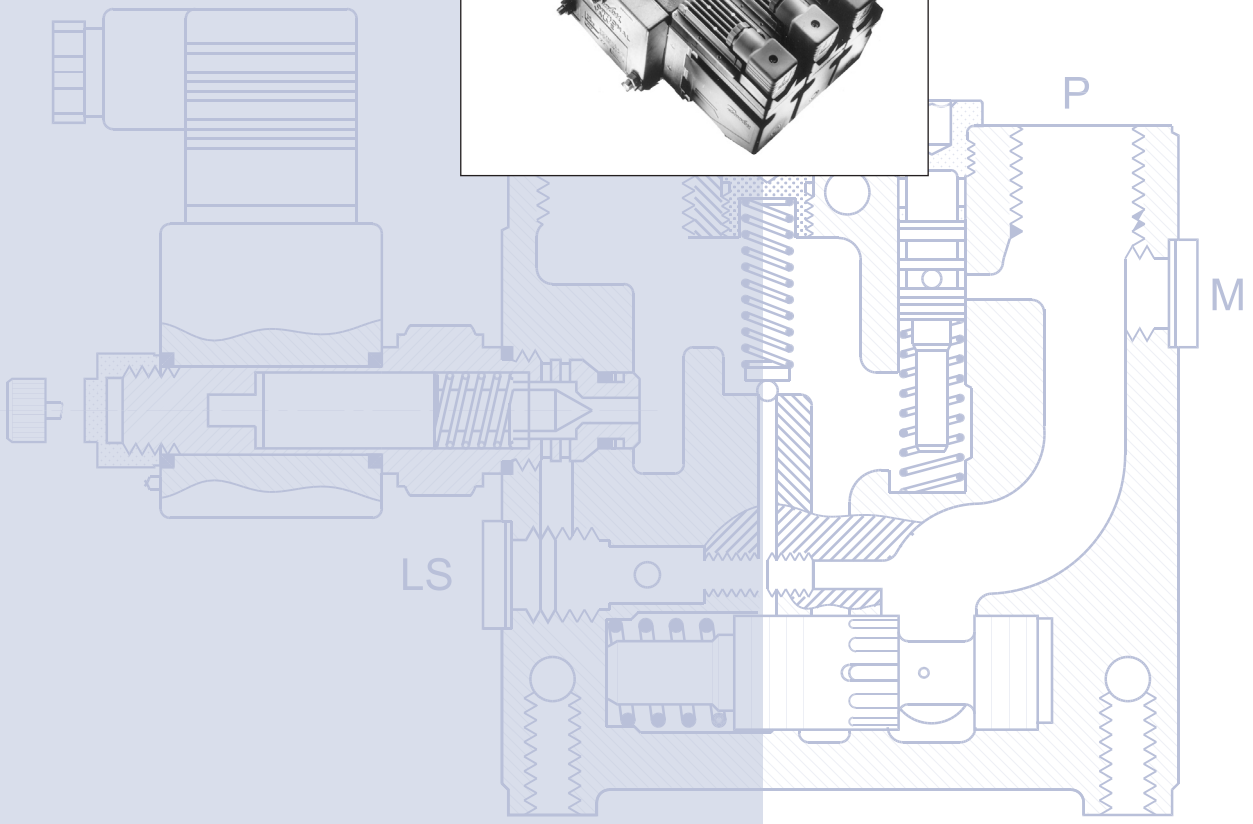
SAUER DANFOSS

PVG 32
Proportional Valves

Technical Information





PVG 32 Proportional Valve
Technical Information
Contents

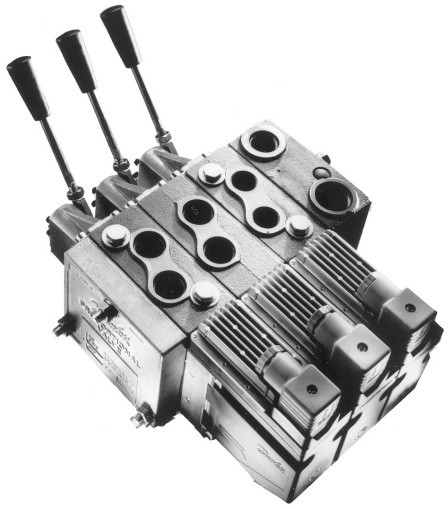
CONTENTS

Frontpage: P300004.TIF., P300002.TIF, P3000010.TIF, F72269.TIF, Drawing 157-195.ai

GENERAL

Valve system

PVG 32 is a hydraulic load sensing valve designed to give maximum flexibility. From a simple load sensing directional valve, to an advanced electrically controlled load-independent proportional valve.



The PVG 32 module system makes it possible to build up a valve group to meet requirements precisely.
The compact external dimensions of the valve remain unchanged whatever combination is specified.

General features PVG 32

- Load-independent flow control:
  - Oil flow to an individual function is independent of the load pressure of this function
  - Oil flow to one function is independent of the load pressure of other functions
- Good regulation characteristics
- Energy-saving
- Up to 10 basic modules per valve group
- Several types of connection threads
- Low weight

PVP – pump side module

- Built-in pressure relief valve
- System pressure up to 350 bar [5075 psi]
- Pressure gauge connection
- Versions:
  - Open centre version for systems with fixed displacement pumps
  - Closed centre version for systems with variable displacement pumps
  - Pilot oil supply for electrical actuator built into the pump side module
  - Versions prepared for electrical LS unloading valve PVPX

PVB, basic module

- Interchangeable spools
- Depending on requirements the basic module can be supplied with:
  - Integrated pressure compensator in channel P
  - Check valve in channel P
  - Shock/suction valves
  - LS pressure limiting valves individually adjustable for ports A and B
  - Different spool variants

GENERAL

Actuation modules

The basic module is always fitted with mechanical actuator PVM, which can be combined with the following as required:

- Electrical actuator (12 V ⎓ or 24 V ⎓)
  - PVES – proportional, super
  - PVEH – proportional, high performance
  - PVEM – proportional, medium performance
  - PVEO – ON/OFF
- PVMD, cover for mechanical actuation
- PVMR, cover for mechanical detent
- PVMF, cover for mechanical float
- PVH, cover for hydraulic actuation

ACCESSORIES

Remote control units

- Electrical remote control units
  - PVRE, PVRET
  - PVREL
  - PVRES
  - Prof 1
  - Prof 1 CIP
- Hydraulic remote control unit
  - PVRHH

Electronics

- EHF, flow adjustment unit
- EHR, ramp generator
- EHS, speed control
- EHSC, closed loop speed control
- EHA, alarm logic
- EHC, closed loop position control
- PVG CIP
- CIP Configuration Tool

PVG 32 VALVE GROUP WITH OPEN CENTRE PVP (PVB WITH FLOW CONTROL SPOOL)

When the pump is started and the main spools in the individual basic modules (11) are in the neutral position, oil flows from the pump, through connection P, across the pressure adjustment spool (6) to tank. The oil flow led across the pressure adjustment spool determines the pump pressure (stand-by pressure).

When one or more of the main spools are actuated, the highest load pressure is fed through the shuttle valve circuit (10) to the spring chamber behind the pressure adjustment spool (6), and completely or partially closes the connection to tank.

Pump pressure is applied to the right-hand side of the pressure adjustment spool (6). The pressure relief valve (1) will open should the load pressure exceed the set value, diverting pump flow back to tank.

In a pressure-compensated basic module the compensator (14) maintains a constant pressure drop across the main spool – both when the load changes and when a module with a higher load pressure is actuated.

With a non pressure-compensated basic module incorporating a load drop check valve (18) in channel P, the check valve prevents return oil flow.
The basic module can be supplied without the load drop check valve in channel P for functions with over-centre valves.

The shock valves PVLP (13) with fixed setting and the suction valves PVLA (17) on ports A and B are used for the protection of the individual working function against overload and/or cavitation.

An adjustable LS pressure limiting valve (12) can be built into the A and B ports of pressure-compensated basic modules to limit the pressure from the individual working functions.

The LS pressure limiting valves save energy compared with the shock valves PVLP:
- With PVLP all the oil flow to the working function will be led across the combined shock and suction valves to tank if the pressure exceeds the fixed setting.
- With LS pressure limiting valves an oil flow of about 2 l/min [0.5 US gal/min] will be led across the LS pressure limiting valve to tank if the pressure exceeds the valve setting.

PVG 32 VALVE GROUP WITH CLOSED CENTRE PVP (PVB WITH FLOW CONTROL SPOOL)

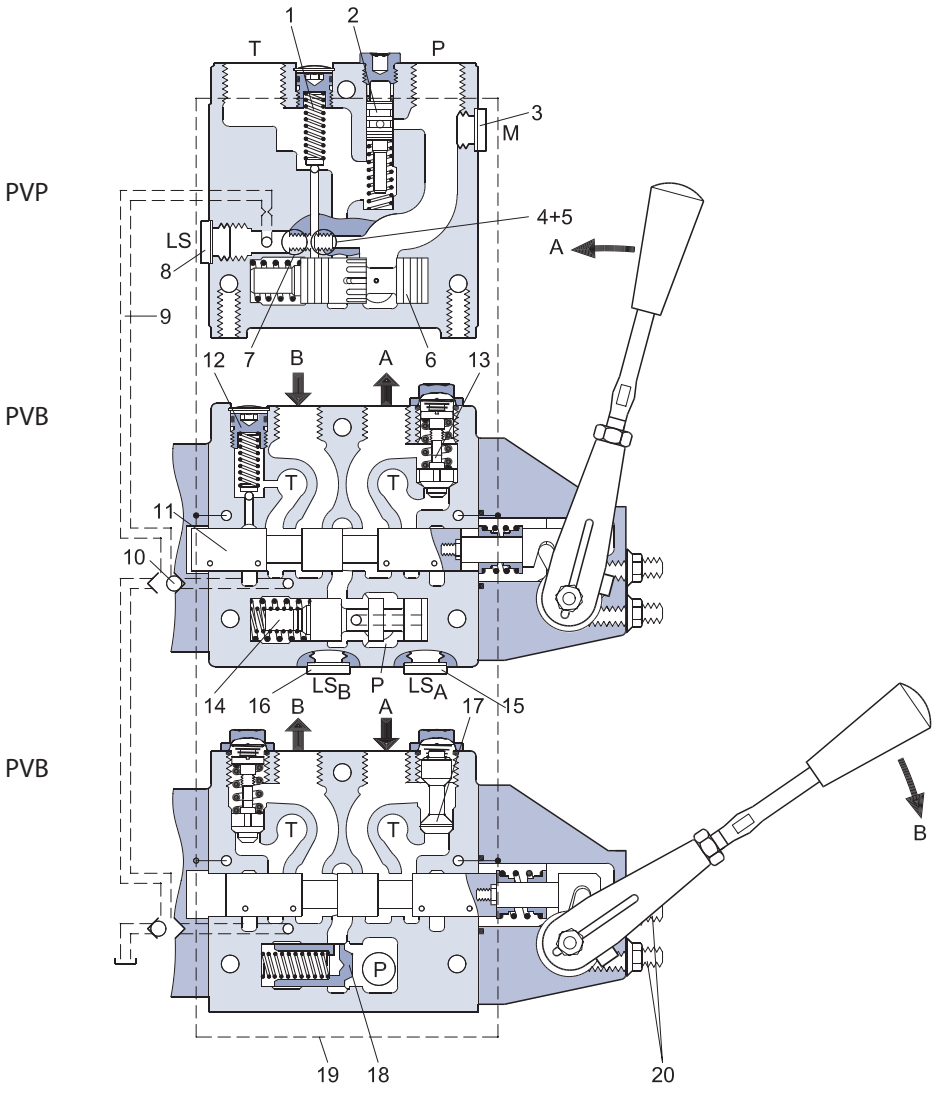
In the closed centre version an orifice (5) and a plug (7) have been fitted instead of the plug (4). This means that the pressure adjustment spool (6) will only open to tank when the pressure in channel P exceeds the set value of the pressure relief valve (1).

In load sensing systems the load pressure is led to the pump regulator via the LS connection (8).

In the neutral position the pump control sets the displacement so that leakage in the system is compensated for, to maintain the set stand-by pressure.
When a main spool is actuated the pump regulator will adjust the displacement so that the set differential pressure between P and LS is maintained.

The pressure relief valve (1) in PVP should be set at a pressure of approx. 30 bar [435 psi] above maximum system pressure (set on the pump or external pressure relief valve).

PVG 32
SECTIONAL DRAWING

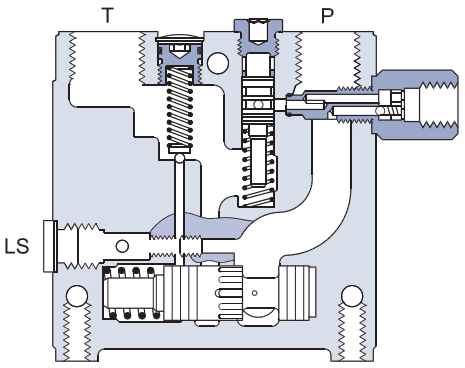


1. Pressure relief valve
2. Pressure reduction valve for pilot oil supply
3. Pressure gauge connection
4. Plug, open centre
5. Orifice, closed centre
6. Pressure adjustment spool
7. Plug, closed centre
8. LS connection
9. LS signal
10. Shuttle valve
11. Main spool
12. LS pressure limiting valve
13. Shock and suction valve, PVLP
14. Pressure compensator
15. LS connection, port A
16. LS connection, port B
17. Suction valve, PVLA
18. Load drop check valve
19. Pilot oil supply for PVE
20. Max. oil flow adjustment screws for ports A and B

PVPC, PLUG FOR EXTERNAL PILOT OIL SUPPLY

PVPC with check valve for open centre PVP

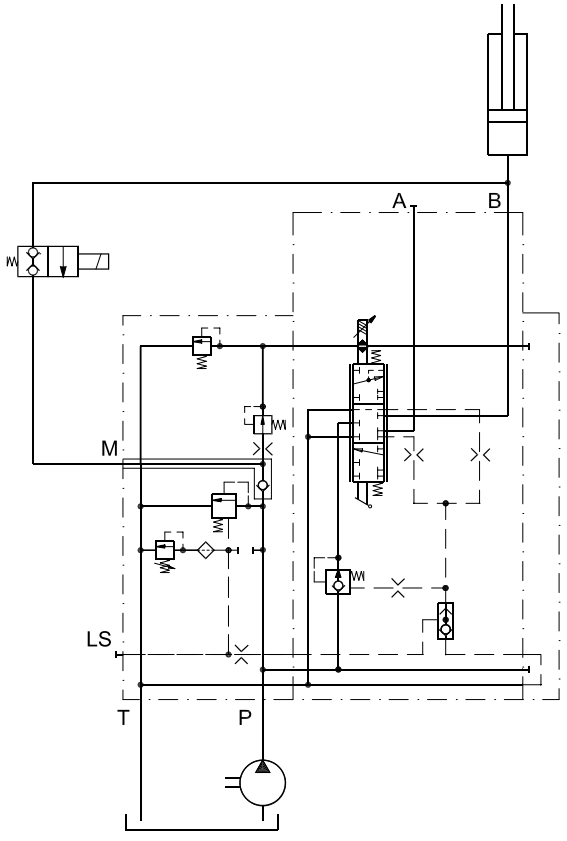
PVPC with check valve is used in systems where it is necessary to operate the PVG 32 valve by means of the electrical remote control without pump flow.



157-114.10

When the external solenoid valve is opened, oil from the pressure side of the cylinder is fed via the PVPC through the pressure reducing valve to act as the pilot supply for the electrical actuators.

This means that a load can be lowered by means of the remote control lever without starting the pump. The built-in check valve prevents the oil from flowing via the pressure adjustment spool to tank. With the pump functioning normally the external solenoid valve is closed to ensure that the load is not lowered due to the pilot supply oil flow requirement of approximately 1 l/min [0.25 US gal/min].



157-116.10

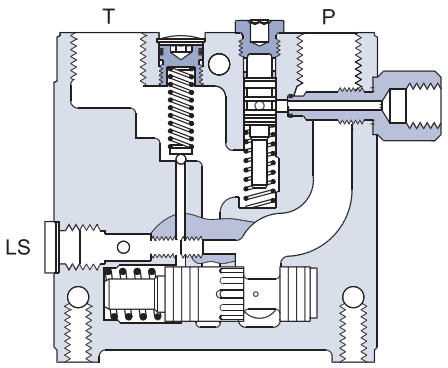
Please note:
With closed centre PVP the external pilot oil supply can be connected to the pressure gauge connection without the use of a PVPC plug.

PVPC, PLUG FOR EXTERNAL PILOT OIL SUPPLY

PVPC without check valve for open or closed centre PVP

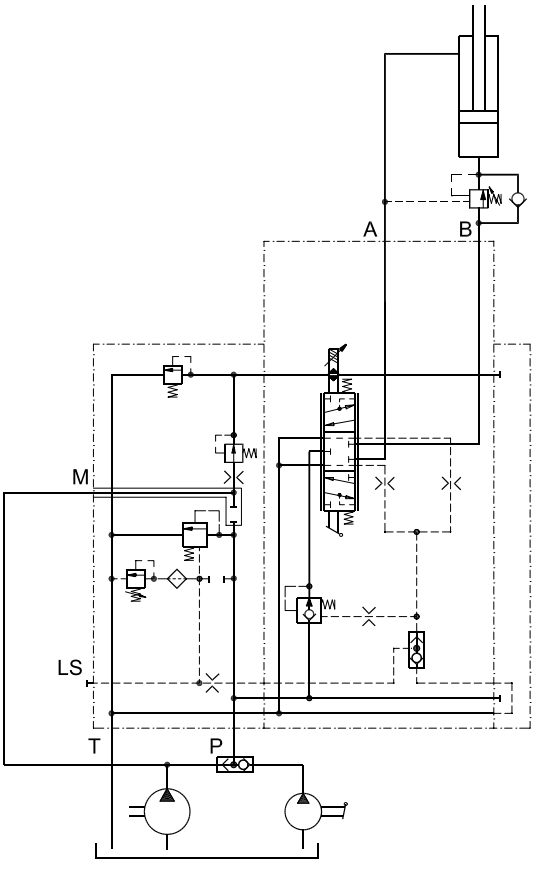
PVPC without check valve is used in systems where it is necessary to supply the PVG 32 valve with oil from a manually operated emergency pump without directing oil flow to the pilot oil supply (oil consumption about 1 l/min) [0.25 US gal/min].

When the main pump is working normally, the oil is directed through the PVPC plug via the pressure reduction valve to the electrical actuators.



157-193.10

When the main pump flow fails, the external shuttle valve ensures that the oil flow from the manually operated emergency pump is used to pilot open the over centre valve and lower the load. The load can only be lowered using the mechanical operating lever of the PVG 32 valve.



157-194.10

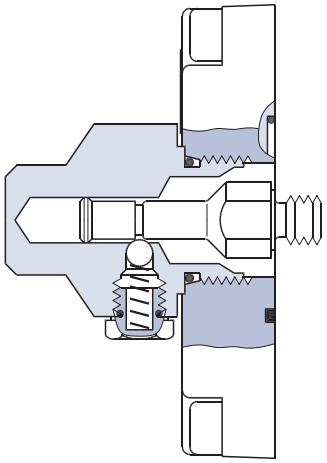
PVMR, FRICTION DETENT

PVMR, Friction Detent

The friction detent PVMR allows the directional spool to be held in any position, resulting in infinitely variable, reversible, pressure compensated flow. This can be sustained indefinitely without having to continue to hold the mechanical lever.

Please note:
PVMR should only be used together with PVB basic modules with pressure compensator.

PVMR



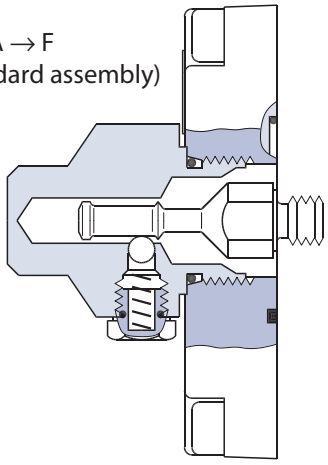
157-204.10

PVMF, MECHANICAL FLOAT POSITION LOCK

PVMF, Mechanical Float Position Lock

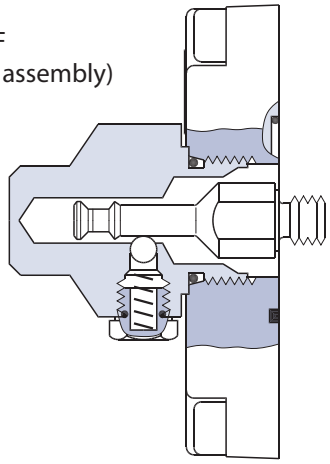
This allows the float spool to be held in the float position after release of the mechanical handle.

PVMF
P → A → F
(Standard assembly)



157-205.10

PVMF
P → B → F
(Standard assembly)



157-206.10

PVBS, MAIN SPOOLS FOR FLOW CONTROL (STANDARD)

When using standard flow control spools, the pump pressure is determined by the highest load pressure. This is done either via the pressure adjustment spool in open centre PVP (fixed displacement pumps) or via the pump regulator (variable displacement pumps).

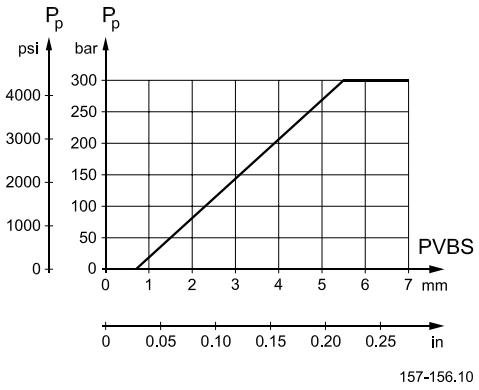
In this way the pump pressure will always correspond to the load pressure plus the stand-by pressure of the pressure adjustment spool or the pump regulator.
This will normally give optimum and stable adjustment of the oil flow.

PVBS, MAIN SPOOLS FOR FLOW CONTROL (WITH LINEAR CHARACTERISTIC)

PVBS main spools with linear characteristic have less dead band than standard spools and a completely proportional ratio between control signal and oil flow in the range beyond the dead band. PVBS with linear characteristic must never be used together with PVEM electrical actuators. The interaction between the small dead band of the spools and the hysteresis of the PVEM actuator of 20% involves a risk of building up a LS pressure in neutral position.

PVBS, MAIN SPOOLS FOR PRESSURE CONTROL

In a few systems load sensing pump pressure may result in unstable adjustment of the oil flow and a tendency towards system hunting. This may be the case with working functions that have a large moment of inertia or over-centre valves. In such systems main spools for pressure control can be advantageous.



The spools are designed in such a way that the pump pressure is controlled by the spool travel. The main spool must be displaced until the pump pressure just exceeds the load pressure before the working function is applied. If the main spool is held in this position, the pump pressure will remain constant – even if the load pressure changes – giving a stable system.

The use of pressure control spools, however, also means that

- the oil flow is load dependent
- the dead band is load dependent
- the pump pressure can exceed the load pressure by more than is usual.

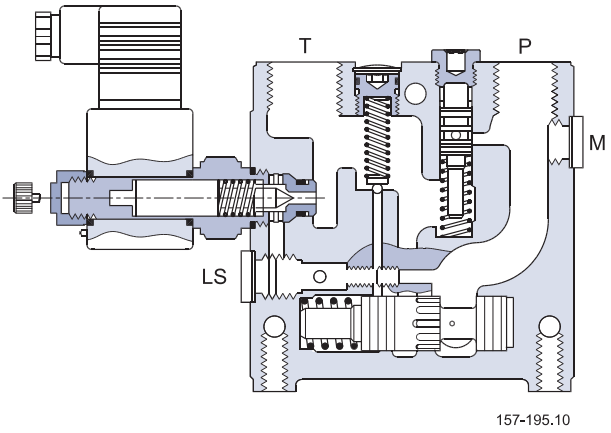
Due to these factors it is recommended that pressure control spools are only used when it is known for certain that problems with stability will arise – or already have arisen.

PVPX, ELECTRICAL LS UNLOADING VALVE

PVPX is a solenoid LS unloading valve. PVPX is fitted into the pump side module enabling a connection to be made between the LS and the tank lines. Thus the LS signal can be relieved to tank by means of an electric signal.

For a PVP pump side module in open centre version the relief to tank of the LS signal means that the pressure in the system is reduced to the sum of the tank port pressure plus the neutral flow pressure for the pump side module.

For a PVP pump side module in closed centre version the relief to tank of the LS signal means that the pressure is reduced to the sum of the tank port pressure for the pump side module plus the stand-by pressure of the pump.



PVG 32 VALVE GROUP

The technical data for PVG 32 and PVPX are typical measured results. For the hydraulic system a mineral based hydraulic oil with a viscosity of 21 mm^2/s [102 SUS] and a temperature of 50°C [122°F] was used.

Max. pressure	Port P continuous	350 bar[1]	[5075 psi][1]
	Port A/B	350 bar	[5075 psi]
	Port T, static/dynamic	25 bar/40 bar	[365/580 psi]
Oil flow, rated (See characteristics, page 31 - 36)	Port P	140/230 l/min[3]	[37/61 US gal/min][4]
	Port A/B, with press. comp.	100 l/min[2]	[26.4 US gal/min][2]
	Port A/B , without press. comp.	125 l/min	[33 US gal/min]
Spool travel, standard		± 7 mm	[±0.28 in]
Spool travel, float position spool	Proportional range	± 4.8 mm	[±0.19 in]
	Float position	8 mm	[±0.32 in]
Dead band, flow control spools	Standard	± 1.5 mm	[±0.06 in]
	Linear characteristic	± 0.8 mm	[±0.03 in]
Max. internal leakage at 100 bar [2175 psi] and 21 mm^2/s [102 SUS]	A/B → T, without shock valve	20 cm^3/min	[1.85 in^3/min]
	A/B → T, with shock valve	25 cm^3/min	[2.15 in^3/min]
Oil temperature (inlet temperature)	Recommended temperature	30 → 60°C	[86 → 140°F]
	Min. temperature	-30°C	[–22°F]
	Max. temperature	+90°C	[194°F]
Ambient temperature		-30 → +60°C	[–22 → +140°F]
Oil viscosity	Operating range	12 - 75 mm^2/s	[65 - 347 SUS]
	Min. viscosity	4 mm^2/s	[39 SUS]
	Max. viscosity	460 mm^2/s	[2128 SUS]
Filtration (See page 55)	Max. contamination (ISO 4406)	19/16	19/16
Oil consumption in pilot oil pressure reduction valve		1 l/min	[0.25 us gal/min]

1) With PVSI end plate. With PVS end plate max. 300 bar [4351 psi].
2) For 130 l/min contact technical Sales Organization for Sauer-Danfoss
3) In open circuit systems with short P-hoses/tubes, attention should be paid to pressure peaks at flows >100 l/min. [26.4 US gal/min]
4) For system with Mid inlet PVPVM, see page 22

PVH, HYDRAULIC ACTUATION

Regulation range	5-15 bar	[75-220 psi]
Max. pilot pressure	30 bar	[435 psi]
Max. pressure on port T [1]	10 bar	[145 psi]

1) The PVRHH remote control lever should be connected direct to tank.

PVM, MECHANICAL ACTUATION

Regulation range, control lever			±19.5°	
Regulation range,		Proportional range	±13.4°	
		Float position	22.3°	
Operating force		PVM + PVMD	Neutral position 22 ± 3 Nm [5.0 ±0.7 lbf·in]	Max. spool travel 28 ± 3 Nm [6.3 ±0.7 lbf·in]
		PVM + PVE [1]	22 ± 3 Nm [5.0 ±0.7 lbf·in]	28 ± 3 Nm [6.3 ±0.7 lbf·in]
		PVM + PVH	27 ± 3 Nm [6.0 ±0.7 lbf·in]	83 ± 3 Nm [18.7 ±0.7 lbf·in]
Operating force	PVM + PVMR	Spool displacement from neutral position		17 Nm [3.8 lbf·in]
		Spool displacement from any other position		0.6 Nm [1.3 lbf·in]
	PVM+PVMF	Spool displacement from neutral position		22 Nm [5.0 lbf·in]
		Spool displacement into float position		60 Nm [13.5 lbf·in]
		Spool displacement away from float position		28 Nm [6.3 lbf·in]
Control lever positions, see page 45			No.	2 × 6

[1] PVE without voltage

PVE, REACTION TIME

Voltage	Function		PVEO ON/OFF s	PVEM Prop. medium s	PVEH Prop. high s	PVES Prop. super s
Neutral switch	Reaction time from neutral position to max. spool travel	Max.	0.235	0.700	0.230	0.230
		Rated	0.180	0.450	0.150	0.150
		Min.	0.120	0.230	0.120	0.120
Neutral switch	Reaction time from max.pool travel to neutral position	Max.	0.175	0.175	0.175	0.175
		Rated	0.090	0.090	0.090	0.090
		Min.	0.065	0.065	0.065	0.065
Constant voltage	Reaction time from neutral position to max. spool travel	Max.	–	0.700	0.200	0.200
		Rated	–	0.450	0.120	0.120
		Min.	–	0.230	0.050	0.050
Constant voltage	Reaction time from max. spool travel to neutral position	Max.	–	0.700	0.100	0.100
		Rated	–	0.450	0.090	0.090
		Min.	–	0.230	0.065	0.065

PVE, OIL CONSUMPTION AND HYSTERESIS

Voltage	Function		PVEO ON/OFF	PVEM Prop. medium	PVEH Prop. high	PVES Prop. super
Without voltage	Pilot oil flow per PVE	Neutral	0 l/min [0 US gal/min]	0 l/min [0 US gal/min]	0 l/min [0 US gal/min]	0.4 l/min [0.106 US gal/min]
With voltage	Pilot oil flow per PVE	Locked	0.1 l/min [0.026 US gal/min]	0.1 l/min [0.026 US gal/min]	0.1 l/min [0.026 US gal/min]	0.2 l/min [0.053 US gal/min]
		1 actuation	0.002 l [0.053 US gal/min]	0.002 l [0.053 US gal/min]	0.002 l [0.053 US gal/min]	0.002 l [0.053 US gal/min]
		Actuations	0.7 l/min [0.185 US gal/min]	0.5 l/min [0.132 US gal/min]	1.1 l/min [0.290 US gal/min]	1.1 l/min [0.2906 US gal/min]
	Hysteresis [1]	Rated	–	20%	4%	<1%

[1] Hysteresis is indicated at rated voltage and f = 0.02 Hz for one cycle. A cycle incl. N > full A > N > full B > N.

PVE, ELECTRICAL ACTUATION

Actuation			PVEO, PVEM, PVEH and PVES	
Grade of enclosure IEC 529			IP 65	
Rated voltage			12 V ⎓	24 V ⎓
Supply voltage (U_{DC})		Voltage range	11 to 15 V	22 to 30 V
		Max. ripple	5%	
Current consumtion[1)]			0.65 A	0.33 A
Signal voltage (PVEM/PVEH/PVES)		Neutral	$0.5 \times U_{DC}$	
		Regulating	$0.25 \times U_{DC}$ to $0.75 \times U_{DC}$	
Signal current[1)] (PVEM/PVEH/PVES)			0.25 mA	0.5 mA
Input impedance in relation $0,5 \times U_{DC}$			12 kΩ	
Power consumption			8 W	
Fault monitoring (PVEH/PVES)		Max. load	100 mA	60 mA
	Active	Reaction time at fault	500 ms	
	Passiv	Reaction time at fault	250 ms	

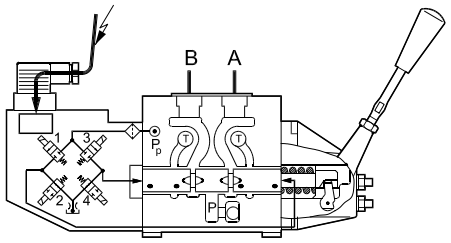
1) At rated voltage

PVPX, ELECTRICAL LS UNLOADING VALVE

Max. operation pressure		350 bar [5075 psi]	
Enclosure to IEC 529		IP 65	
Max. pressure drop at an oil flow of 0.10 l/min. [2.6 US gal/min]		2 bar [30 psi]	
Oil temperature (inlet temperature)	Recommended temperature	30 to 60°C [86 to 140°F]	
	Min. temperature	–30°C [–22°F]	
	Max. temperature	90°C [194°F]	
Max. coil surface temperature		155°C [311°F]	
Ambient temperature		–30 to +60°C [–22 to +140°F]	
Oil viscosity	Operating range	12 to 75 mm^2/s [65 to 347 SUS]	
	Min. viscosity	4 mm^2/s [39 SUS]	
	Max. viscosity	460 mm^2/s [2128 SUS]	
Response time for LS pressure relief		300 ms	
Rated voltage		12 V	24 V
Max.permissible deviation from rated supply voltage		± 10 %	± 10 %
Current consumption at rated voltage	at 22°C [72°F] coil temperature	1.55 A	0.78 A
	at 110°C [230°F] coil temperature	1.00 A	0.50 A
Power consumption	at 22°C [72°F] coil temperature	19 W	19 W
	at 110°C [230°F] coil temperature	12 W	12
Max. permissible deviation from rated supply voltage		±10%	

PVEO, ON-OFF

Main features of PVEO:
- Compact
- Robust operation
- Simple build-up



157-99.10

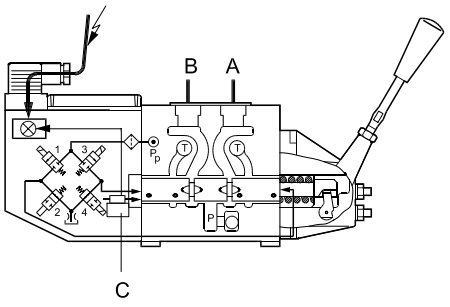
PROPORTIONAL ACTUATION

With electrical proportional actuation the main spool position is adjusted so that it corresponds to an electric signal – from a remote control unit, for example.

The signal (set-point signal) is converted into a hydraulic pressure which moves the main spool. The position of the main spool is converted in the positional transducer (C) to an electric signal (feed-back signal). This signal is registered by the electronics.
The variation between the set-point signal and feed-back signal actuates the solenoid valves. The solenoid valves are actuated so that hydraulic pressure moves the main spool into the correct position.

PVEM, PROPORTIONAL MEDIUM

PVEM versions are recommended where there is a requirement for simple proportional control and where reaction and hysteresis are not critical. Main features of PVEM:
- ON-OFF modulated
- Inductive transducer, see page 17
- Medium hysteresis

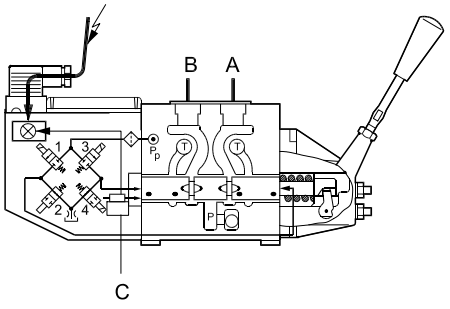


157-49.10

PVEH, PROPORTIONAL HIGH

PVEH versions are recommended where among the requirements are fault monitoring, fast system reaction, low hysteresis and fine regulation.

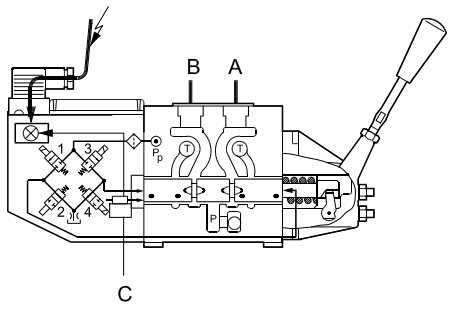
Main features of PVEH:
- Inductive transducer, see page 17
- Integrated pulse width modulation, see page 17
- Short reaction time
- Low hysteresis
- Fault monitoring, see page 17 and 18
  Transistor output for signal source, see page 19



157-48.10

PVES, PROPORTIONAL SUPER

PVES versions are recommended for control systems requiring very low hysteresis to obtain a very fine regulation. For other technical data: see PVEH.



157-48.10

LVDT-TRANSDUCER, PULSE WIDTH MODULATION

Inductive transducer, LVDT

(Linear Variable Differential Transformer). When the main spool is moved, a voltage is induced proportional to the spool position. The use of LVDT gives contact-free (proximity) registration of the main spool position. This means an extra-long working life and no limitation as regards the type of hydraulic fluid used. In addition, LVDT gives a precise position signal of high resolution.

Integrated pulse width modulation

Positioning of the main spool in PVEH is based on the pulse width modulation principle. As soon as the main spool reached the required position, modulation stops and the spool is locked in position.

THE FAULT MONITORING SYSTEM

A fault monitoring system is provided in all PVEH and PVES models. The system is available in two versions: – The active fault monitoring type, which provides a warning signal and deactivates the solenoid valves, and the passive fault monitoring type, which provides a warning signal only. See page 19.
Both active and passive fault monitoring systems are triggered by three main events:

Input signal monitoring

The input signal voltage is continuously monitored. The permissible range is between 15% and 85% of the supply voltage. Outside this range the section will switch into an active error state.

Transducer supervision

If one of the wires to the LVDT sensor is broken or short-circuited, this section will switch into an active error state.

THE FAULT MONITORING SYSTEM (CONTINUED)

Supervision of the closed loop

The actual position must always correspond to the demanded position (input signal). When the distance from neutral to the actual position is longer than the demanded distance, the system detects an error and will switch into an active error state. On the other hand, a situation where the actual position is closer to neutral than that demanded will not cause an error state. This situation is considered "in control".
When an active error state occurs, the fault monitoring logic will be triggered:
Note:
The neutral deadband prevents the output signal from releasing the fault monitoring logic, thus stopping the function until the required pilot oil pressure has been developed.

Active fault monitoring

- A delay of 500 ms before anything happens.
- The solenoid valve bridge will be disabled, - all solenoids will be released.
- An alarm signal is sent out through the connector.
- This state is memorized and continues until the system is actively reset (by turning off the supply voltage).

Passive fault monitoring

- A delay of 250 ms before anything happens.
- An alarm signal is sent out through the connector.
- This state is not memorized. When the erroneous state disappears, the alarm signal will turn to passive again. However, the signal will always be active for a minimum of 100 ms when triggered.

To prevent the electronics from going into an undefined state, a general supervision of the power supply and the internal clock frequency is made. This function applies to PVEH, PVES and PVEM:

High supply voltage

The solenoid valves are disabled when the supply voltage is exceeded by 50% (18 V for a 12 V PVE and 36 V for a 24 V PVE).

Low supply voltage:

The solenoid valves are disabled when the supply voltage falls below 8 V.

Internal clock

The solenoid valves are disabled when the internal clock frequency fails.

All three states are triggered automatically when the fault conditions cease.

Note:
1. Different degrees of safety are described on pages 50 to 53.

2. The fault monitoring does not work if the supply voltage to PVEH/PVES is cut off – for example by a neutral position switch (see page 50).

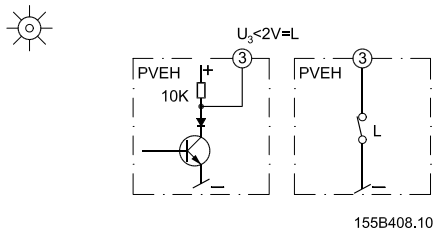
3. When using PVEH/PVES with passive fault monitoring it's up to the customer to decide on the required degree of safety for the system (see page 50).

PVEH/PVES, CONNECTION TO FAULT MONITORING OUTPUT

Normal

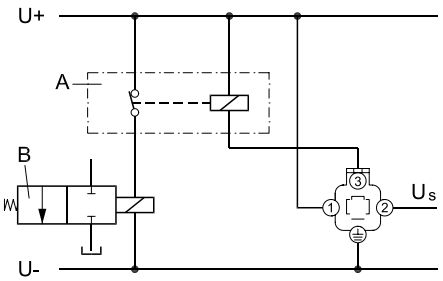
Green

Transistor output function



155B408.10

Example of connected components

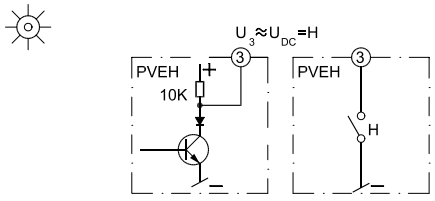


155B406.10

Fault

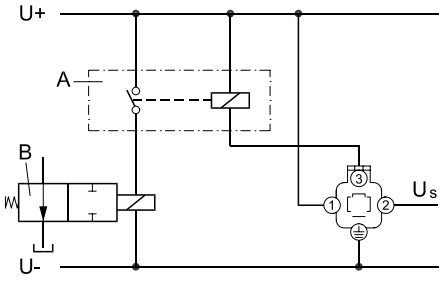
Red

Transistor output function



155B409.10

Example of connected components



155B407.10

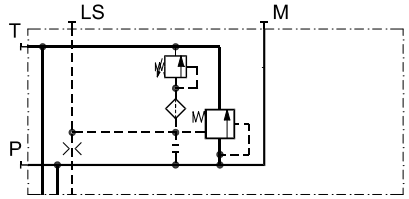
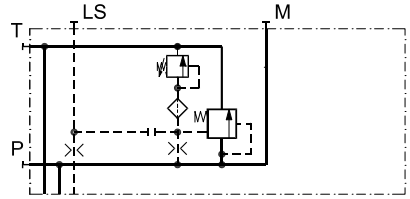
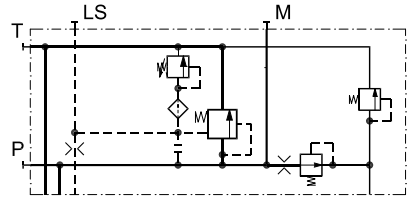
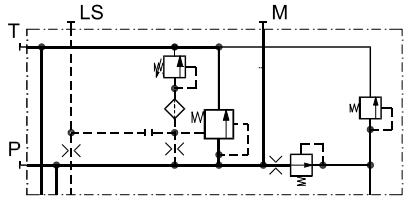
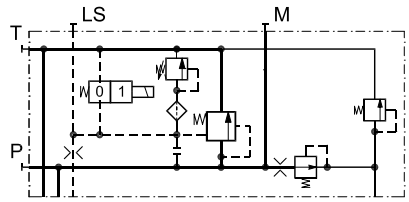
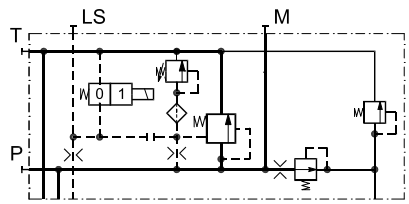
A: External relay
B: Solenoid valve (e.g. PVPX)

A: External relay
B: Solenoid valve (e.g. PVPX)

Via an external relay the pin pos. 3 can be connected to a solenoid valve which will relieve the LS-signal to tank, e.g. PVPX.

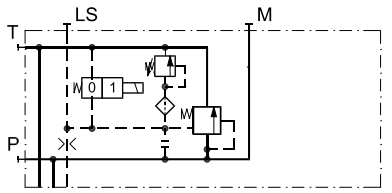
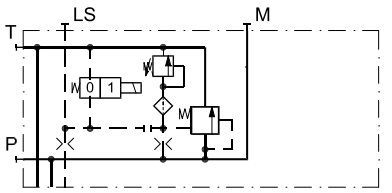
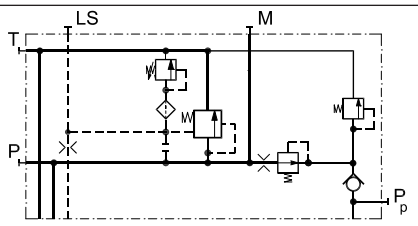
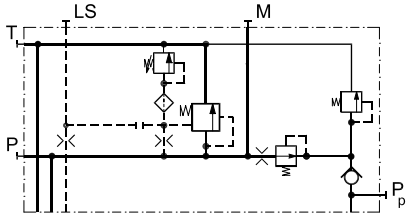
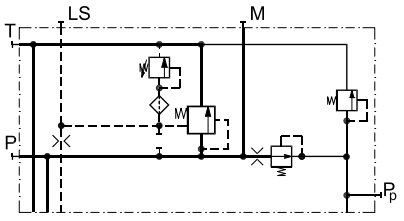
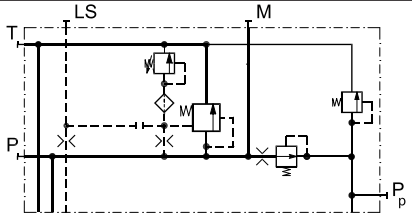
Other connections possible:
- a solenoid valve to relieve the pump oil flow
- a signal lamp, an alarm horn
- pump cut-out, etc.

PVP,
PUMP SIDE MODULES

Symbol	Description		Code number
 157-24.10	Open centre pump side module for pumps with fixed displacement. For purely mechanically actuated valve groups.	P = G 1/2	157B5000
		P = 7/8 in - 14	157B5200
		P = G 3/4	157B5100
		P = 1 1/16 in - 14	157B5300
 157-23.10	Closed centre pump side module for pumps with variable displacement. For purely mechanically actuated valve groups.	P = G 1/2	157B5001
		P = 7/8 in - 14	157B5201
		P = G 3/4	157B5101
		P = 1 1/16 in -14	157B5301
 157-22.10	Open centre pump side module for pumps with fixed displacement. With pilot oil supply for electrically actuated valves.	P = G 1/2	157B5010
		P = 7/8 in - 14	157B5210
		P = G 3/4	157B5110
		P = 1 1/16 in - 14	157B5310
 157-21.10	Closed centre pump side module for pumps with variable displacement. With pilot oil supply. For electrically actuated valves	P = G 1/2	157B5011
		P = 7/8 in - 14	157B5211
		P = G 3/4	157B5111
		P = 1 1/16 in - 14	157B5311
 157-153.11	Open centre pump side module for pumps with fixed displacement. With pilot oil supply for electrically actuated valves. Connection for electrical LS unloading valve, PVPX	P = G 1/2	157B5012
		P = 7/8 in - 14	157B5212
		P = G 3/4	157B5112
		P = 1 1/16 in - 14	157B5312
 157-154.10	Closed centre pump side module for pumps with variable displacement. With pilot oil supply. For electrically actuated valves Connection for electrical LS unloading valve, PVPX.	P = G 1/2	157B5013
		P = 7/8 in - 14	157B5213
		P = G 3/4	157B5113
		P = 1 1/16 in - 14	157B5313

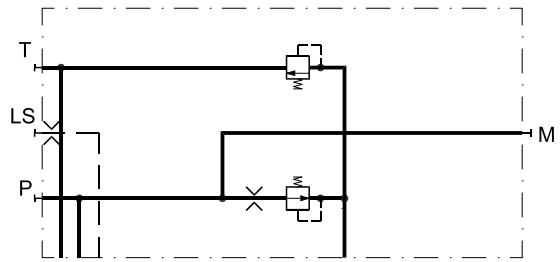
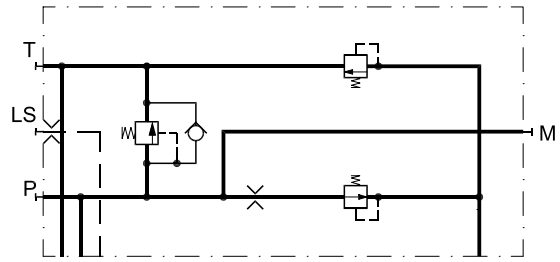
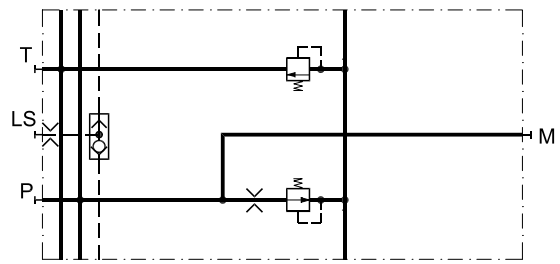
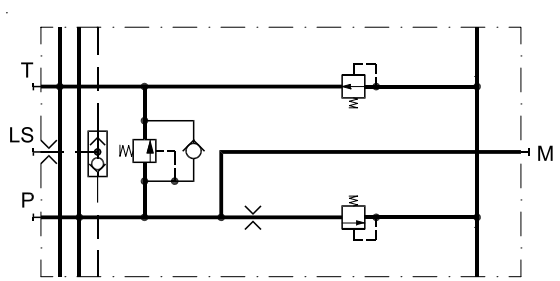
Connection: P = G 1/2; 14 mm deep or G 3/4; 16 mm deep. LS/M = G 1/4; 12 mm deep; T = G 3/4; 16 mm deep.
P = 7/8 in - 14; 0.65 in deep or 1 1/16 in - 12; 0.75 in deep. LS/M = 1/2 in - 20; 0.47 in deep. T = 1 1/16 in - 12; 0.75 in deep.

PVP,
PUMP SIDE MODULES

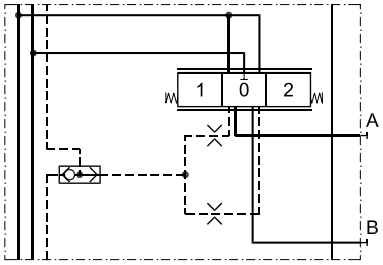
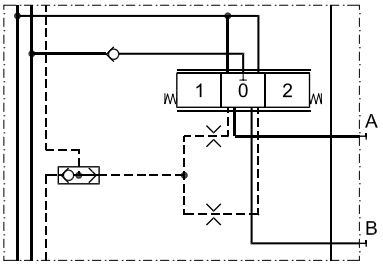
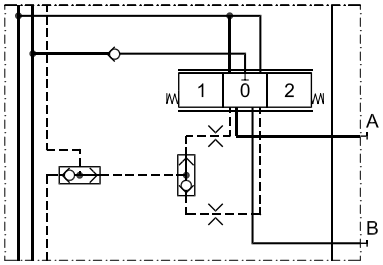
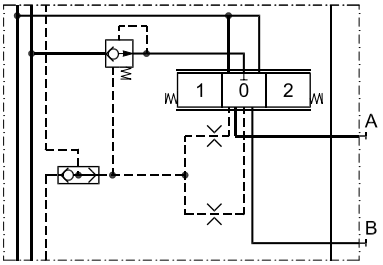
Symbol	Description		Code number
 157-294.10	Open centre pump side module for pumps with fixed displacement. For mechanically actuated valves. Connection for LS unloading valve, PVPX.	P = G 3/4	157B5102
 157-295.10	Closed centre pump side module for pumps with variable displacement. For mechanically actuated valves. Connection for LS unloading valve, PVPX.	P = G 3/4	157B5103
 157-243.11	Open centre pump side module for pumps with fixed displacement. With pilot oil supply for electrical actuation and connection for pilot oil pressure.	P = G 3/4	157B5180
 157-523.10	Closed centre pump side module for pumps with variable displacement. With pilot oil supplyfor electrical actuation and connection for pilot oil pressure.	P = G 3/4	157B5181
 157-244.10	Open centre pump side module for pumps with fixed displacement. With pilot oil supply for hydraulic actuation and connection for pilot oil pressure.	P = G 3/4	157B5190
 157-245.10	Closed centre pump side module for pumps with variable displacement. With pilot oil supply for hydraulic actuation and connection for pilot oil pressure.	P = G 3/4	157B5191

Connection: P = G 1/2; 14 mm deep or G 3/4; 16 mm deep. LS/M = G 1/4; 12 mm deep; T = G 3/4; 16 mm deep.

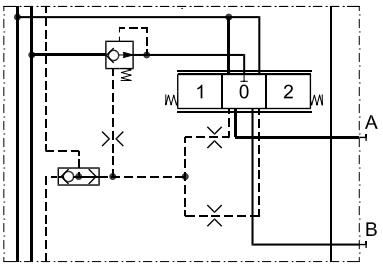
PVPV AND PVPVM, PUMP SIDE MODULES

Symbol	Description		Code number
 157-315.10	PVPV Closed center pump side module for pumps with variable displacement	P and T = G 1	157B5938
	With pilot supply for electrical actuation	P and T = 1 5/16 UN	157B5911
	Max pump pressure = 350 bar [5075 psi] Max. pump flow = 150 l/min [40 US gal/min]		
 157-329.10	PVPV Closed center pump side module for pumps with variable displacement With pilot supply for electrical actuation	P and T = G 1	157B5941
	With shock and suction valve PVLP 63	P and T = 1 5/16 UN	157B5913
	Max pump pressure = 350 bar [5075 psi] Max. pump flow = 150 l/min [40 US gal/min]		
 157-316.10	PVPVM Closed centre pump side module for pumps with variable displacement	P and T = G 1	157B5937
	With pilot supply for electrical actuation	P and T = 1 5/16 UN	157B5912
	Max pump pressure = 350 bar [5075 psi] Max pump flow = 230 l/min [61 US gal/min]		
 157-330.10	PVPVM Closed centre pump side module for pumps with variable displacement	P and T = G 1	57B5940
	With pilot supply for electrical actuation With shock and suction valve PVLP 63	P and T = 1 5/16 UN	157B5914
	Max pump pressure = 350 bar [5075 psi] Max pump flow = 230 l/min [61 US gal/min]		

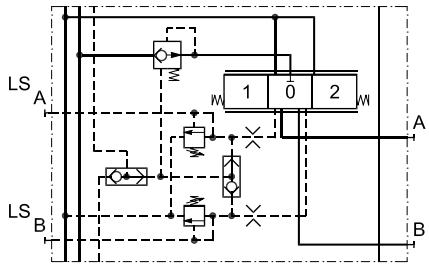
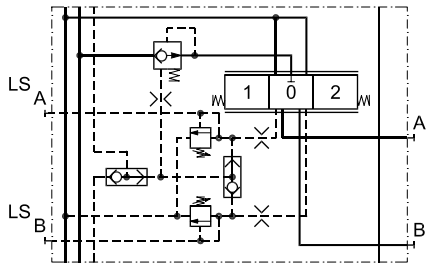
PVB,
BASIC MODULES – WITHOUT ADJUSTABLE $LS_{A/B}$ PRESSURE LIMITING VALVES

Symbol	Description		Code number: No facilities for shock valves A/B	Code number: Facilities for shock valves A/B
 157-19.10	Without load drop check valve and pressure compensator. Can be used where load holding valves prevent oil from flowing back through channel P.	G 1/2 14 mm deep	157B6000	157B6030
		7/8 in - 14 0.65 in deep	157B6400	157B6430
 157-20.10	Load drop check valve.	G 1/2 14 mm deep	157B6100	157B6130
		7/8 in - 14 0.65 in deep	157B6500	157B6530
 157-196.10	Load drop check valve. $LS_{A/B}$ shuttle valve. To be used with float position spools.	G 1/2 14 mm deep	–	157B6136
		7/8 in - 14 0.65 in deep	–	157B6536
 157-197.10	With non-damped compensator valve.	G 1/2 14 mm deep	157B6200	157B6230
		7/8 in - 14 0.65 in deep	157B6600	157B6630

PVB,
BASIC MODULES – WITHOUT ADJUSTABLE $LS_{A/B}$ PRESSURE LIMITING VALVES

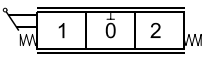
Symbol	Description		Code number: No facilities for shock valves A/B	Code number: Facilities for shock valves A/B
 157-16.10	With damped compensator valve	G $^1/_2$ 14 mm deep	157B6206	157B6236
		$^7/_8$ in - 14 0.65 in deep	–	–

PVB,
BASIC MODULES – WITH ADJUSTABLE $LS_{A/B}$ PRESSURE LIMITING VALVES

Symbol	Description		Code number: No facilities for shock valves A/B	Code number: Facilities for shock valves A/B
 157-198.10	With non-damped. compensator valve. Adjustable $LS_{A/B}$ pressure limiting valves. External LS connection port A/B. Also used for float position spools.	G $^1/_2$ 14 mm deep	157B6203	157B6233
		$^7/_8$ in - 14 0.65 in deep	157B6603	157B6633
 157-17.10	Damped compensator valve. Adjustable $LS_{A/B}$ pressure limiting valves. External LS connection port A/B.	G $^1/_2$ 14 mm deep	157B6208	157B6238
		$^7/_8$ in - 14 0.65 in deep	–	–

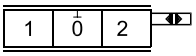
Connection: $LS_{A/B}$: G $^1/_4$ 12 mm deep, $^1/_2$ in-20; 0.47 in deep

PVM, MECHANICAL ACTUATION

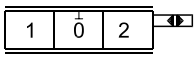
Symbol	Description		Code number	
	PVM, Standard, spring centered . Individual oil flow adjustment to ports A and B.	22.5° 37.5°	157B3171 157B3172	157B3191 157B3192
	PVM Without actuation lever and base. Shaft for mounting of actuation lever.		157B3173	157B3193
	PVM, As standard, without actuation lever. With base for mounting of actuation lever.	22.5° 37.5°	157B3175 157B3174	157B3195 157B3194

Note: Code number for the anodiseret version of 157B3171 is 157B3184

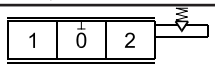
PVMD, COVER FOR MECHANICAL ACTUATION

Symbol	Description	Code number
	PVMD, Cover for purely mechanically operated valve.	157B0001

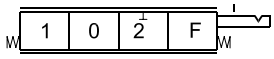
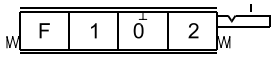
PVH, HYDRAULIC ACTUATION

Symbol	Description		Code number
	PVH, Cover for hydraulic remote control	G $^{1}/_{4}$; 12 mm deep	157B0008
		$^{9}/_{16}$-18 UNF; 0.54 in deep	157B0007

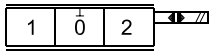
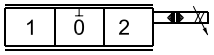
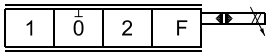
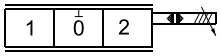
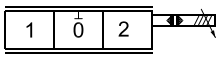
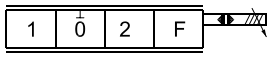
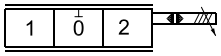
PVMR, FRICTION DETENT

Symbol	Description	Code number
	PVMR, Friction detent	157B0004

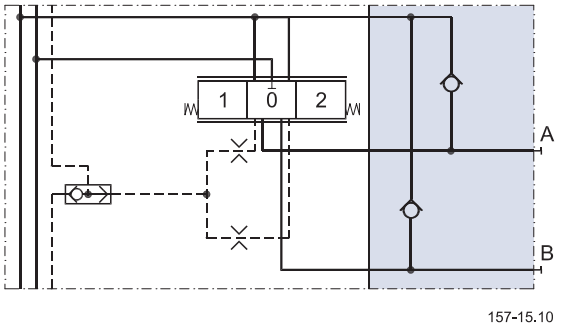
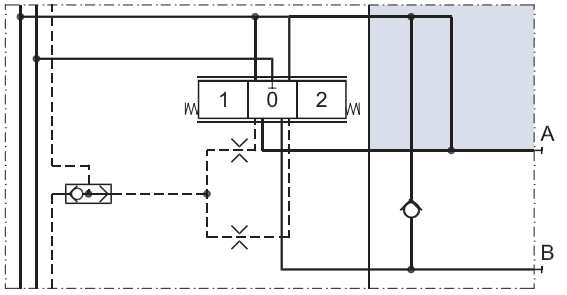
PVMF, MECHANICAL FLOAT POSITION

Symbol	Description	Code number
 	PVMF, Mechanical float position lock	157B0005

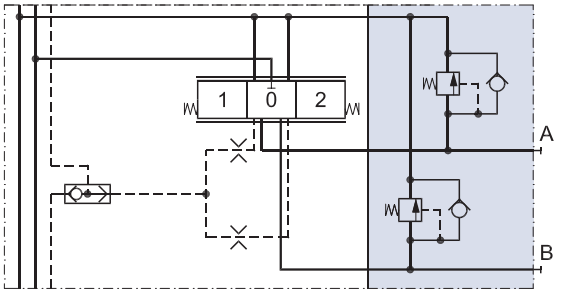
PVE
ELECTRICAL ACTUATION

Symbol	Description		Code number
 157-36.10	PVEO; ON/OFF	12 V	157B4216
		24 V	157B4228
 157-35.10	PVEM, standard. Proportional Medium On/Off-modulated, inductive transducer.	12 V	157B4116
		24 V	157B4128
 157-189.10	PVEM, For float position. Proportional Medium. On/Off-modulated, inductive transducer etc.	12 V	157B4416
		24 V	157B4428
 157-34.10	PVEH, standard. Proportional High. Pulse-width modulation, quick response, low hysteresis, active fault monitoring, inductive transducer.	12 V	157B4016
		24 V	157B4028
 157-34.10	PVEH, Proportional High. Pulse width modulation, quick response, low hysteresis, passive fault monitoring, inductive transducer.	12 V	157B4086
		24 V	157B4088
 157-190.10	PVEH, For float position. Proportional High. Pulse width modulation , quick response low hysteresis, active fault monitoring,inductive transducer etc.	12 V	157B4316
		24 V	157B4328
 157-34.10	PVES, Proportional super. Specifications as PVEH but hysteresis ~ 0%	12 V	157B4816
		24 V	157B4828

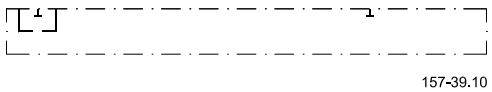
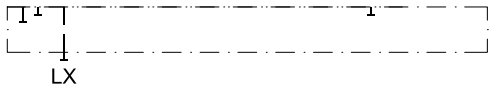
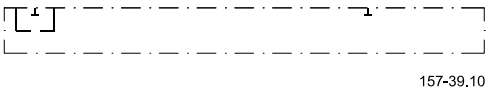
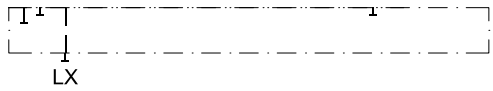
PVLA,
SUCTION VALVE (FITTED IN PVB)

Symbol	Description	Code number
 157-15.10	Suction valve for port A and/or B.	157B2001
 157-223.10	Plug for connecting the nonactive port to tank, when using a single acting spool.	157B2002

PVLP,
SHOCK AND SUCTION VALVE (FITTED IN PVB)

Symbol	Description	Setting bar	Setting [psi]	Code number
 157-18.10	Shock and suction valve for port A and/or B. (Not adjustable)	32	460	157B2032
		50	725	157B2050
		63	914	157B2063
		80	1160	157B2080
		100	1450	157B2100
		125	1813	157B2125
		140	2031	157B2140
		150	2175	157B2150
		160	2320	157B2160
		175	2538	157B2175
		190	2755	157B2190
		210	3045	157B2210
		230	3335	157B2230
		240	3480	157B2240
		250	3625	157B2250
		265	3843	157B2265
		280	4061	157B2280
		300	4351	157B2300
		320	4641	157B2320
		350	5075	157B2350

PVS, END PLATE

Symbol	Description		Code number
 157-39.10	PVS, without active elements. No connections		157B2000
			157B2020
 LX 157-115.10	PVS, without active elements. Max. intermittent LX pressure: 250 bar [3625 psi]	G $^1/_8$, 10 mm deep	157B2011
		$^3/_8$ in - 24; 0.39 in deep	157B2021
 157-39.10	PVSI, without active elements. Without connections		157B2014
			157B2004
 LX 157-115.10	PVSI, without active elements. LX connections. Max. int. LX pressure: 350 bar [5075 psi]	G $^1/_4$, 12 mm deep	157B2015
		$^1/_2$ in - 20; 0.47 in deep	157B2005

PVAS, ASSEMBLY KIT

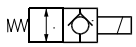
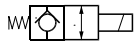
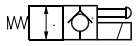
Description	Code number 157B…									
	0 PVB	1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB	9 PVB	10 PVB
Tie bolts and seals	8000*	8001	8002	8003	8004	8005	8006	8007	8008	8009	8010

*) For one PVB on PVGI (combination PVG 120 / 32)

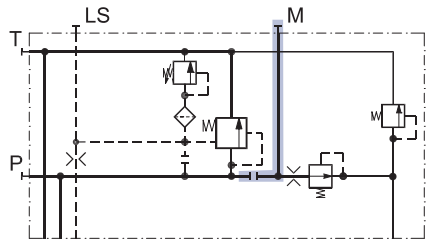
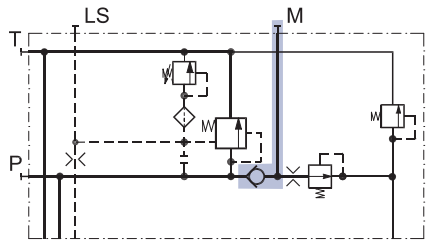
PVAS, ASSEMBLY KIT FOR PVPVM

Description	Code number 157B…								
	1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB	9 PVB	10 PVB
Tie bolts and seals	8021	8022	8023	8024	8025	8026	8027	8028	8029	8030

PVPX,
ELECTRICAL LS UNLOADING VALVE

Symbol	Description		Code number
 157-150.10	PVPX, Normally open: LS pressure relieved with no signal to PVPX.	12 V	157B4236
		24 V	157B4238
 157-151.10	PVPX, Normally closed: LS pressure relieved with signal to PVPX.	12 V	157B4246
		24 V	157B4248
 157-152.10	PVPX, Normally open with manual override: LS pressure relieved with no signal to PVPX. Manual over-ride DE-selects LS-pump	12 V	157B4456
		24 V	157B4458
		26 V	157B4260
–	Plug		157B5601

PVPC,
PLUG FOR EXTERNAL PILOT OIL SUPPLY

Symbol	Description		Code number
 157-191.10	PVP, Plug without check valve for open or closed centre	G $^1/_2$, 12 mm deep	157B5400
		$^1/_2$ in-20; 0.47 in deep	–
 157-192.10	PVP, Plug with check valve for open centre	G $^1/_2$, 12 mm deep	157B5600
		$^1/_2$ in-20; 0.47 in deep	157B5700

GENERAL

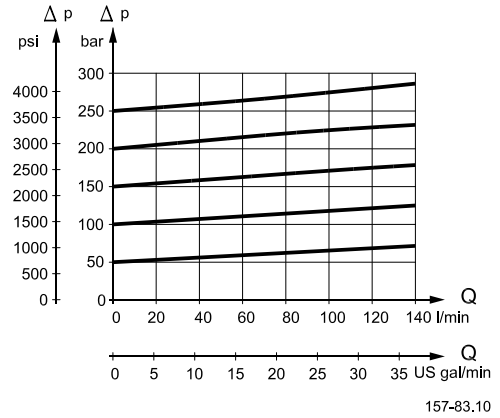
The characteristics in this catalogue are typical measured results.
During measuring a mineral based hydraulic oil with a viscosity of 21 mm^2/s [102 SUS] at a temperature of 50°C [122°F] was used.

PVP, PUMP SIDE MODULE

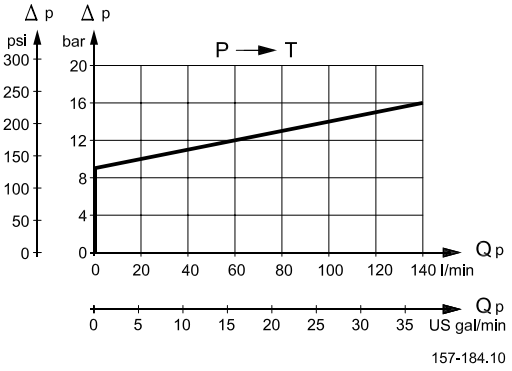
Pressure relief valve characteristic in PVP

The pressure relief valve is set at an oil flow of 15 l/min [4.0 US gal/min].

Setting range:
30 to 350 bar [435 to 5075 psi]
(with PVSI end plate) and
(300 bar [4351 psi] (with PVS end plate)



Neutral flow pressure in PVP, open centre



PVB, BASIC MODULE

Oil flow characteristics

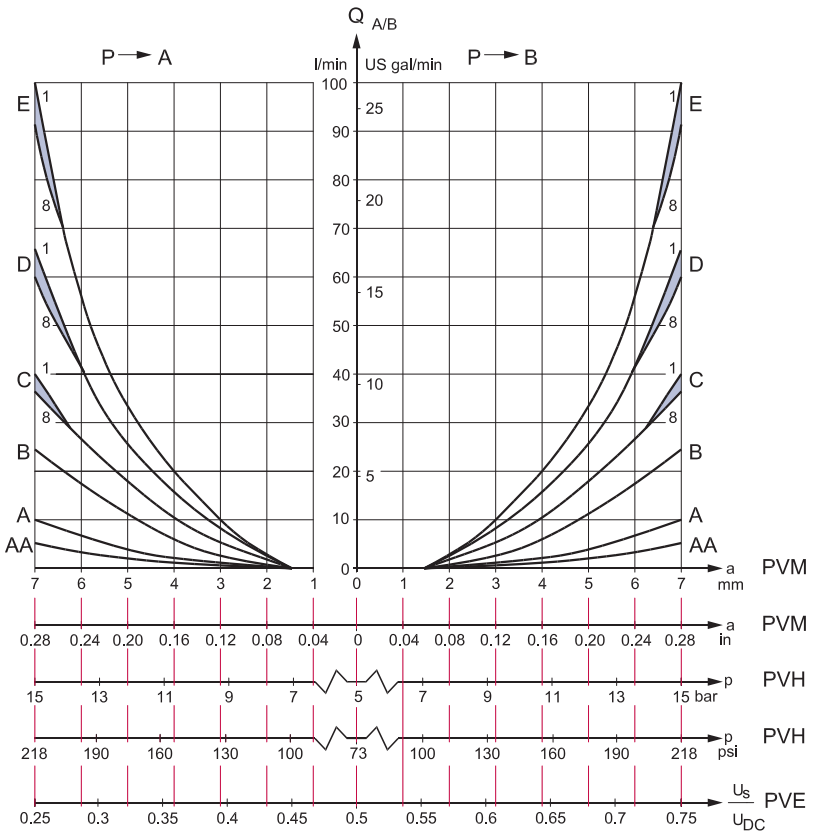
The oil flow for the individual spool depends on

- type of basic module (with/without compensation)
- type of pump (fixed or variable displacement).

Please note:
The letters AA, A, B, etc. denote spool types, see pages 56 to 62. The characteristic below is shown for spool travel in both directions. All other characteristics are shown for spool travel in one direction only.

Pressure-compensated PVB, open or closed centre PVP

The oil flow is dependent on the supplied pump oil flow. The characteristics are plotted for a pump oil flow, Q_P, corresponding to the rated max. spool oil flow, Q_N.
Increasing the pump oil flow to $1{,}4 \times Q_N$ will give the same oil flow on the eighth as on the first basic module.



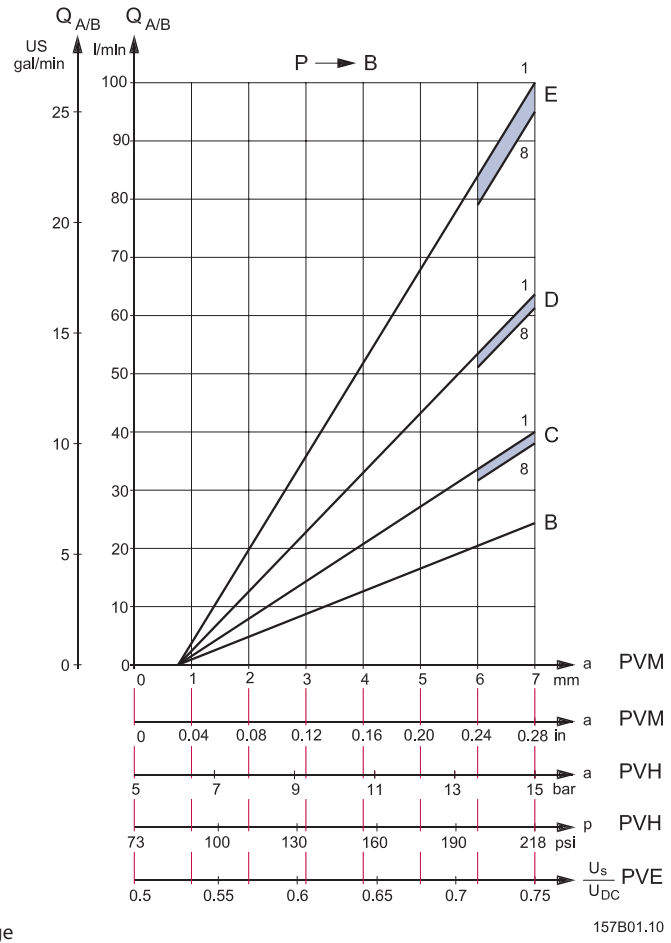
U_S = Signal voltage
U_{DC} = Supply voltage
1 = First PVB after PVP
8 = Eighth PVB after PVP

PVB, BASIC MODULE

Pressure compensated PVB, open or closed centre PVP

Linear characteristic

Please note:
For PVB basic modules without pressure compensator the top ends of the characteristics (max. oil flow) are different so they correspond to those of the standard flow control spools, see characteristics for PVB without pressure compensator.



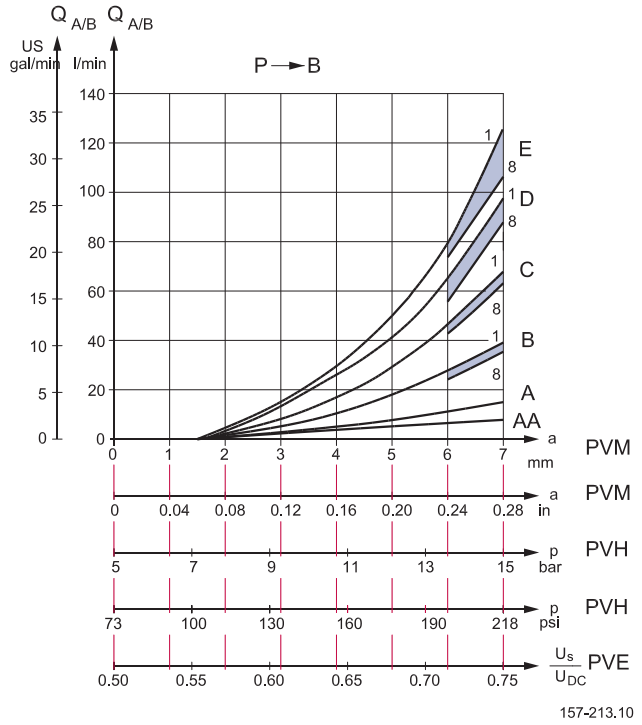
U_S = Signal voltage
U_{DC} = Supply voltage
1 = First PVB after PVP
8 = Eighth PVB after PVP

PVB, BASIC MODULE

PVB without pressure compensation, open centre PVP

Oil flow as a function of spool travel.

The spool flow is dependent on the supplied oil flow, Q_P. The characteristics apply to supply oil flow of 130 l/min [34.3 US gal/min] with the actuation of one basic module. If several basic modules are activated at the same time, the characteristic depends on the load pressure of the actuated basic modules.

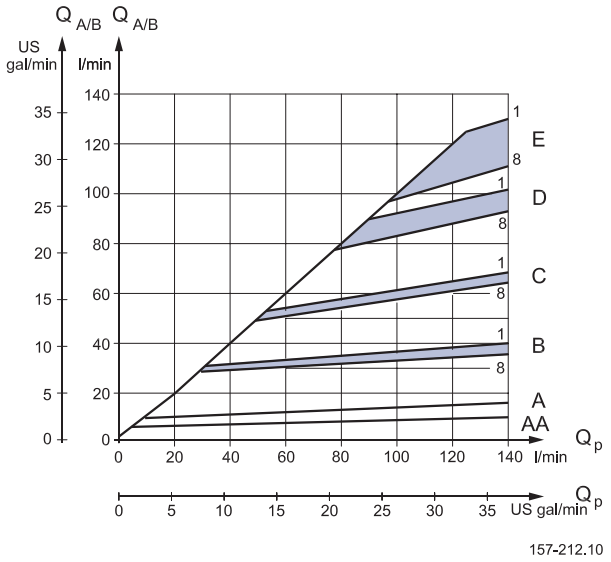


PVB, BASIC MODULE

PVB without pressure compensation, open centre PVP

Oil flow $Q_{A/B}$ as a function of supplied pump oil flow (Q_P) – curves for fully displaced flow control spools.

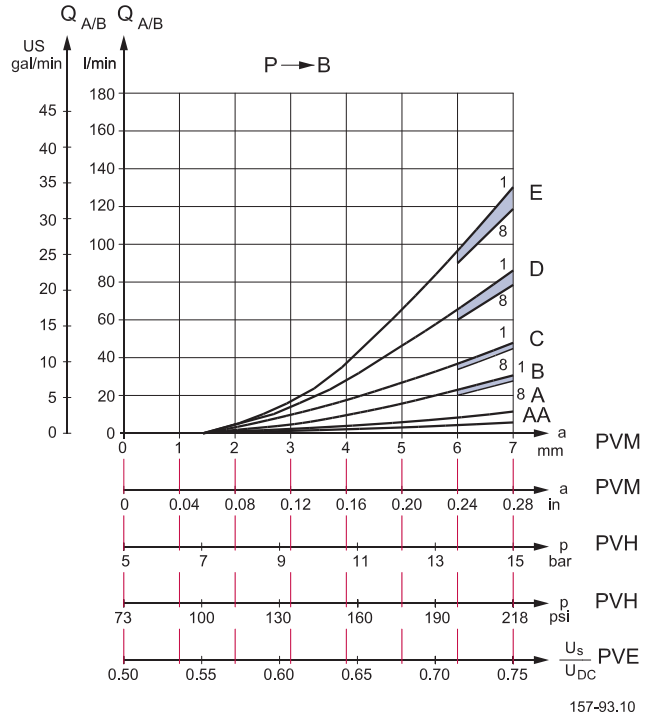
The pressure drop of any oil flowing back to tank (Q_P - $Q_{A/B}$) is read on the curve for neutral flow pressure in PVP, page 30.



PVB, BASIC MODULE

PVB without pressure compensation, closed centre PVP

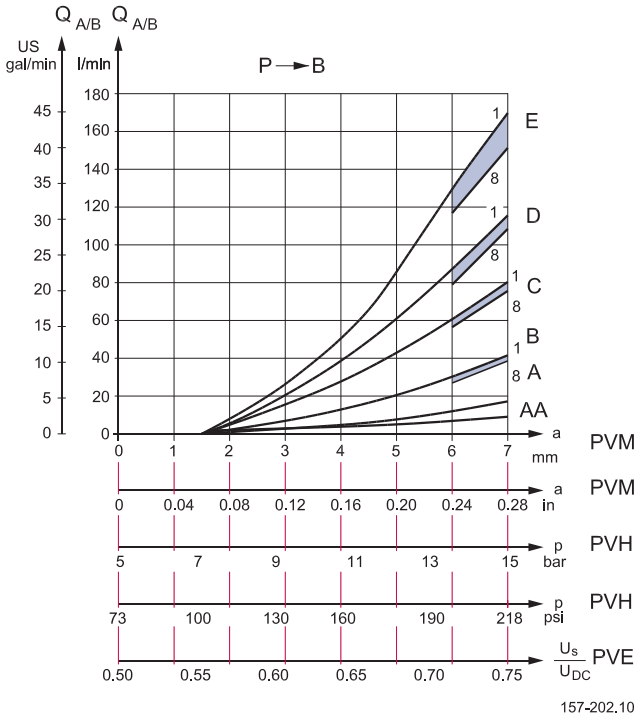
Set pressure difference between pump pressure and LS signal = 10 bar [145 psi].



PVB, BASIC MODULE

PVB without pressure compensation, closed centre PVP

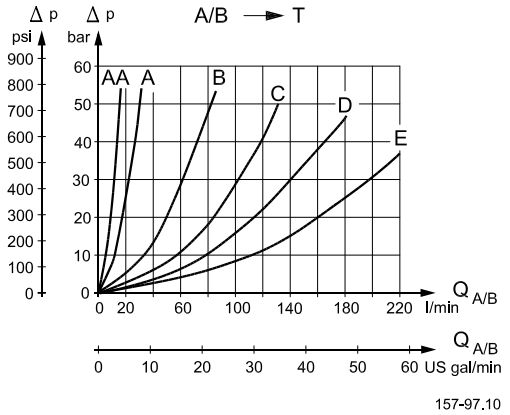
Set pressure difference between pump pressure and LS signal = 20 bar [290 psi].



The oil flow is dependent on the pressure difference between the pump pressure and the LS signal. Normally the pressure difference is set at the LS pump regulator.

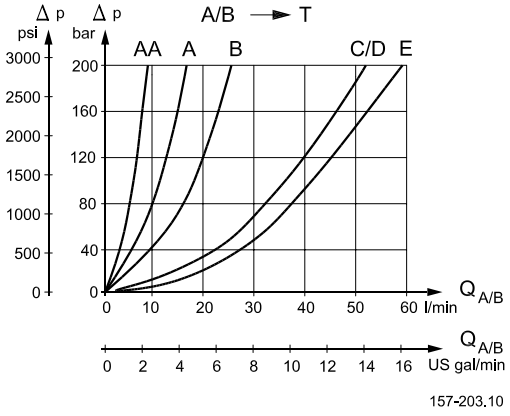
PVB, BASIC MODULE

Pressure drop PVB at max. main spool travel



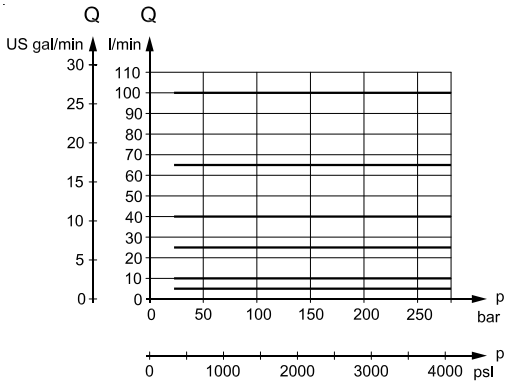
157-97.10

Pressure drop PVB for open spool in neutral position



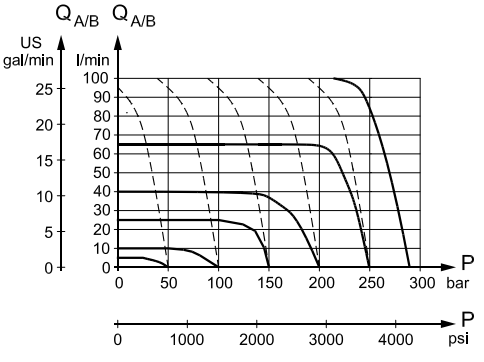
157-203.10

Load-independent oil flow, pressure-compensated PVB



157-89.10

Oil flow at LS pressure limiting, pressure-, compensated PVB



157-87.10

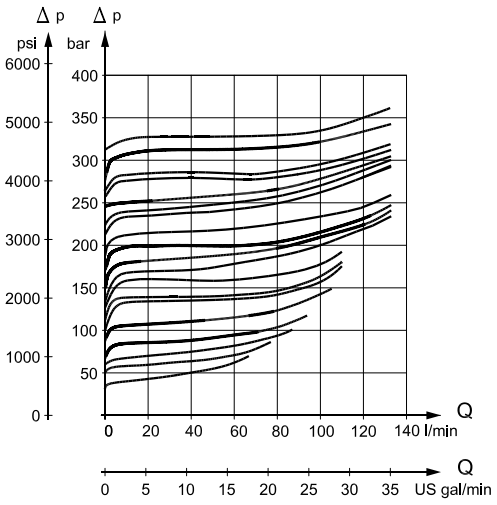
PVLP, SHOCK AND SUCTION VALVE

PVLP, shock valve

PVLP is set at an oil flow of 10 l/min [2.6 US gal/min].

The shock valve PVLP is designed to absorb shock effects. Consequently, it should not be used as a pressure relief valve.

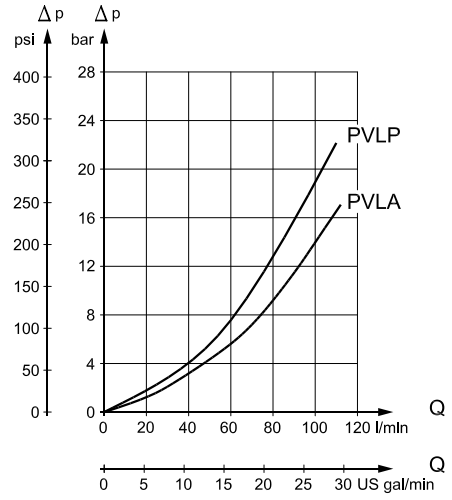
If the working function requires the use of a pressure relief valve, a PVB basic module with built-in $LS_{A/B}$ pressure limiting valve should be used.



157-312.10

PVLA, SUCTION VALVE

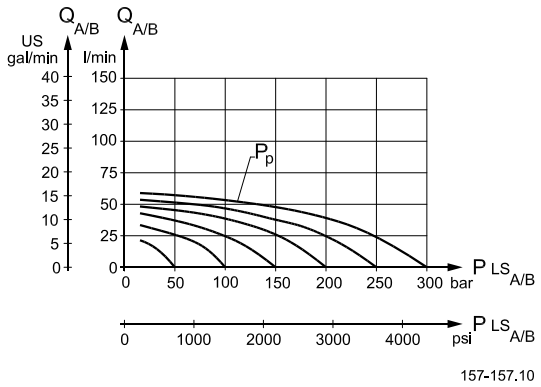
PVLP/PVLA, suction valve



157-313.10

PRESSURE CONTROL SPOOLS, CHARACTERISTICS IN EXTREME POSITIONS

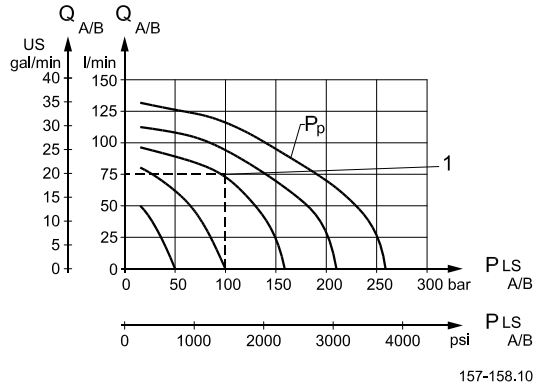
Size A:



157-157.10

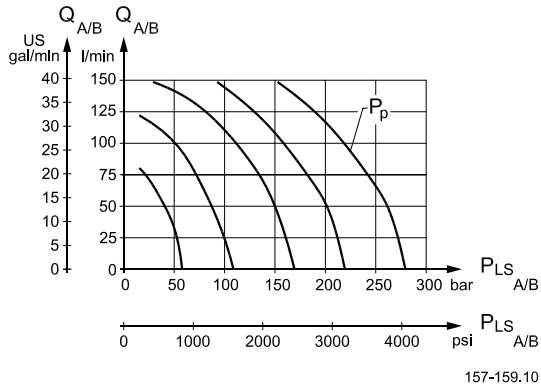
Size B:

1: See example page 40



157-158.10

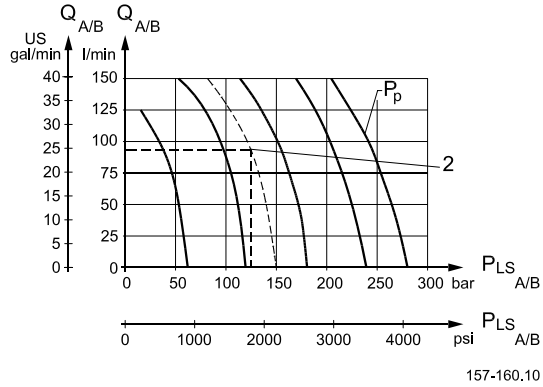
Size C:



157-159.10

Size D:

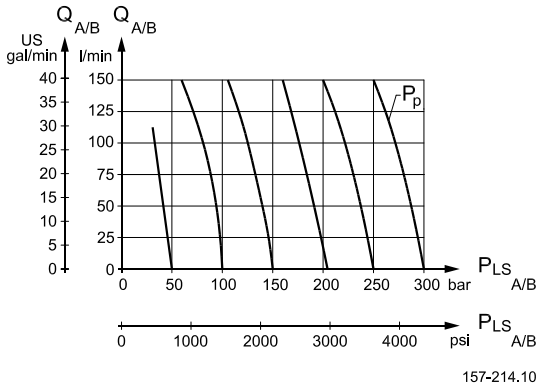
2: See example page 40



157-160.10

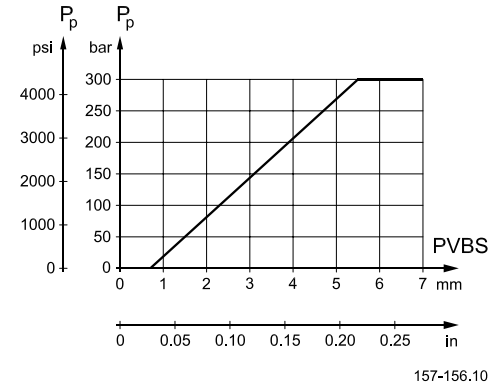
PRESSURE CONTROL SPOOLS, CHARACTERISTICS IN EXTREME POSITIONS

Size E:



Pressure build-up

Max. oil flow can be reduced by about 50% without limitation of maximum pressure by limiting the main spool travel from 7 mm [0.28 in] to 5.5 mm [0.22 in]



EXAMPLES OF HOW TO USE THE CHARACTERISTICS FOR PRESSURE CONTROL SPOOLS

Example of determining the oil flow

- Given:
  - Spool type B
  - Pressure setting P_P: 160 bar [2320 psi]
  - Load pressure, $LS_{A/B}$: 100 bar [1450 psi]
- Result:
  - Oil flow = 75 l/min [19.8 US gal/min] (see page 39, size B).

Example of determining spool size

- Given:
  - Max. oil flow, $Q_{A/B}$: 90 l/min [23.8 US gal/min]
  - Pressure setting P_P: 150 bar [2175 psi]
  - Load pressure, P_{LS_A}: 125 bar [1810 psi]
- Result:
  - D spool (see page 39, size D)

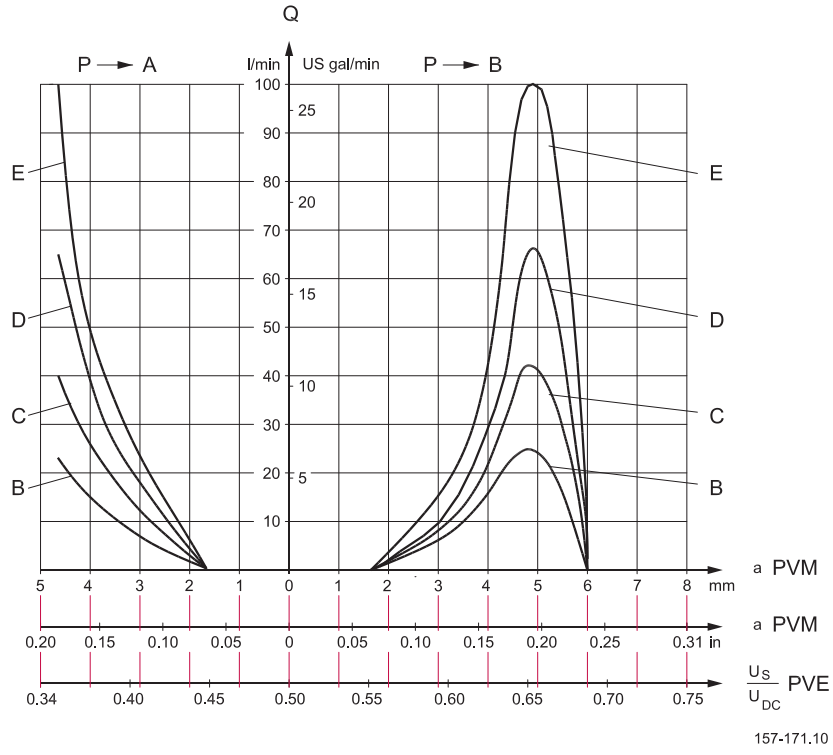
Please note:
Normally a smaller spool can be chosen with pressure control. It is our experience that the spool can be one size smaller than with normal flow control.

CHARACTERISTICS FOR FLOAT POSITION MAIN SPOOLS

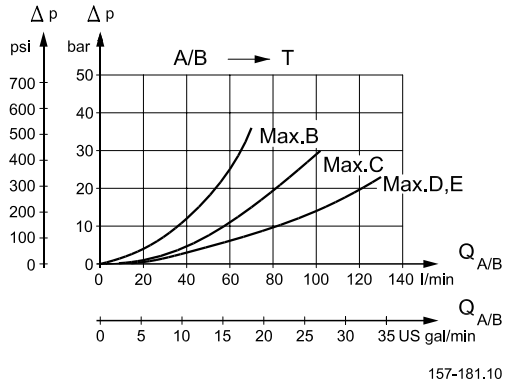
Characteristics; oil flow, spool travel and voltage

The spools have 4,8 mm spool travel in direction A and 8 mm travel in direction B:

- 4.8 mm [0.19 in] spool displacement in direction A gives max. oil flow to port A
- 4.8 mm [0.19 in] spool displacement in direction B gives max. oil flow to port B
- 8 mm [0.32 in] spool displacement in direction B gives completely open float position A/B → T.



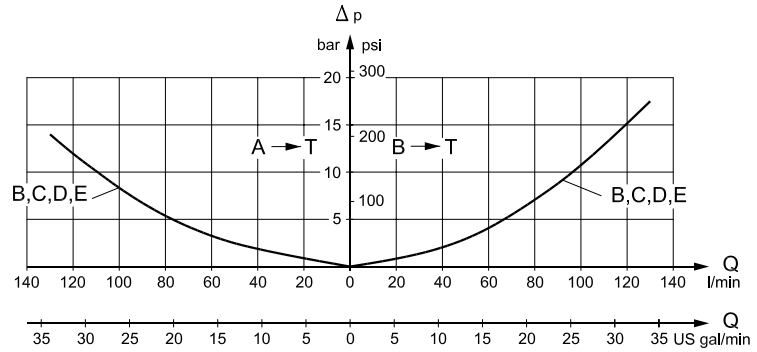
Pressure drop A/B → T at max. spool travel within the proportional range (4.8 mm) [0.19 in).



Spools D and E have the same opening area for forward flow and return flow.
Spool E can give 100 l/min [26.4 US gal/min] pressure compensated oil flow due to a higher pressure drop across spool E. This occurs during spool actuation only.

CHARACTERISTICS FOR FLOAT POSITION MAIN SPOOLS

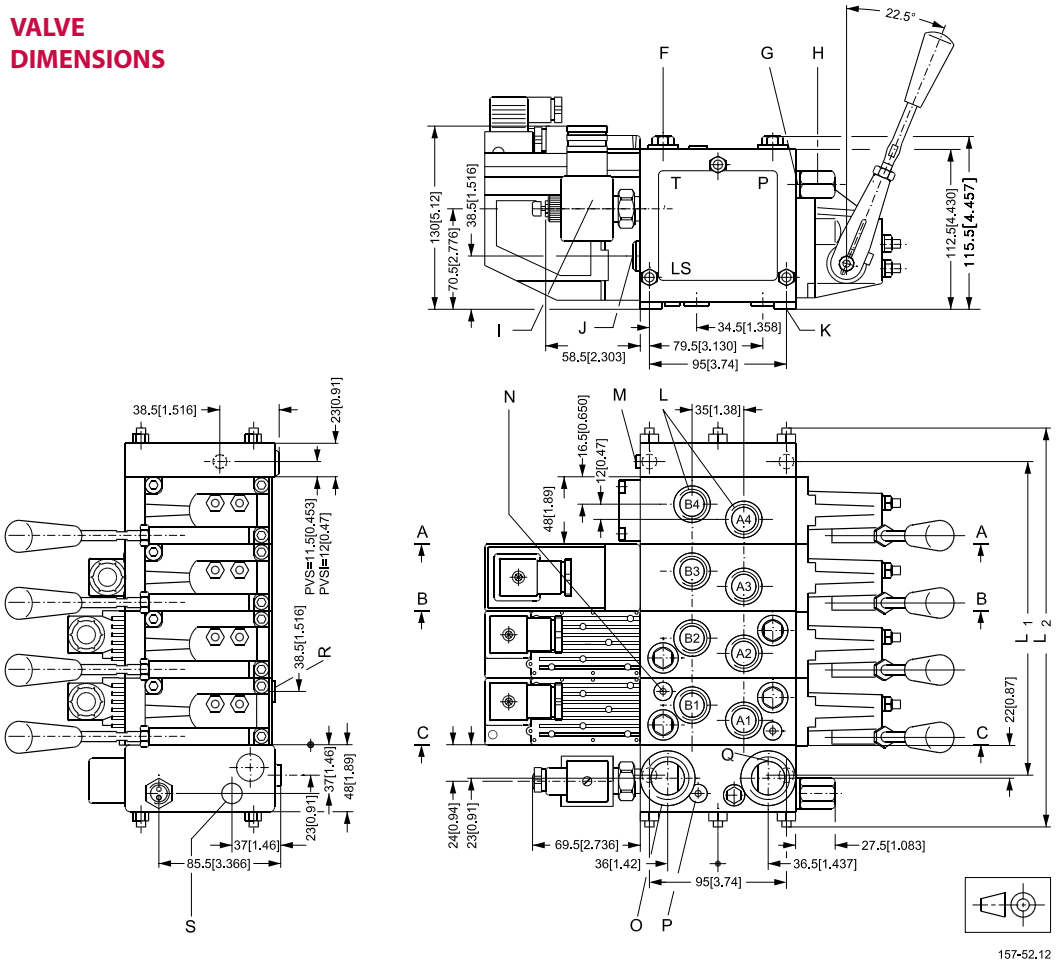
Pressure drop A/B → T in float position



157-172.10

Dimensions

VALVE DIMENSIONS

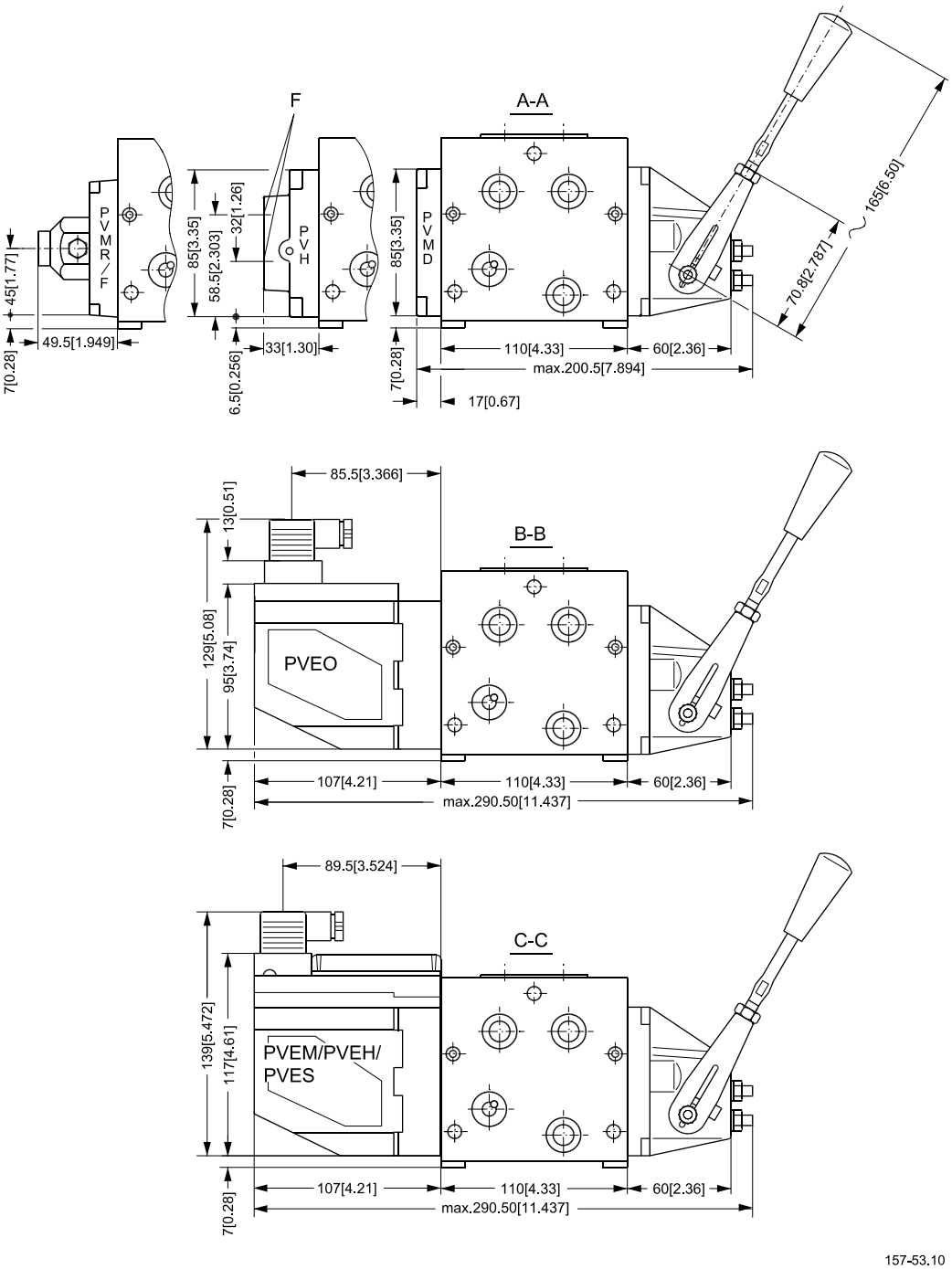


F : Shock and suction valve, PVLP
G : Pressure gauge connection; G 1/4, 12 mm deep – [1/2 in-20, 0.47 in deep]
H : Plug for external pilot oil supply, PVPC; G 1/2, 12 mm deep – [1/2 in-20, 0.47 in deep]
I : Electrical LS unloading valve, PVPX
J : LS connection; G 1/4, 12 mm deep – [1/2 in-20, 0.47 in deep]
K : Fixing holes; M8 × min. 15 – [5/16 in-18, 0.47 in deep]
L : Port A and B; G 1/2, 14 mm deep – [7/8 in-14, 0.65 in deep]
M : LX connection: PVS; G 1/8, 10 mm deep – [3/8 in-24, 0.39 in deep]
PVSI; G 1/4, 12 mm [0.47 in] deep – [1/2 in-20, 0.47 in deep]
N : LS pressure limiting valve
O : Tank connection; G 3/4, 16 mm deep – [1 1/16 in-12, 0.75 in deep]
P : Pressure relief valve
Q : Pump connection; G 1/2, 14 mm deep or G 3/4, 16 mm deep – [7/8 in-14, 0.65 in deep or 1 1/16 in-12, 0.75 in deep]
R : LS_A and LS_B connections; G 1/4, 12 mm [0.47 in] deep – [1/2 in-20, 0.47 in deep]
S : Pp, pilot pressure connection G ¼

PVB		1	2	3	4	5	6	7	8	9	10
L1	mm	82	130	178	226	274	322	370	418	466	514
	[in]	3.23	5.12	7.01	8.90	10.79	12.68	14.57	16.46	18.35	20.24
L2	mm	140	189	238	287	336	385	434	483	532	581
	[in]	5.51	7.44	9.37	11.30	13.23	15.16	17.09	19.02	20.95	22.87

Dimensions

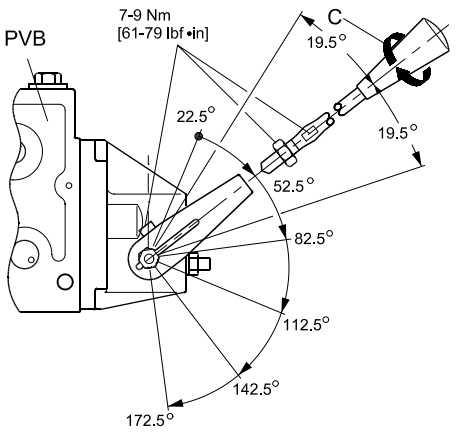
GENERAL DIMENSIONS



F : G 1/4, 12 mm deep [1/2 in - 20, 0.47 in deep]

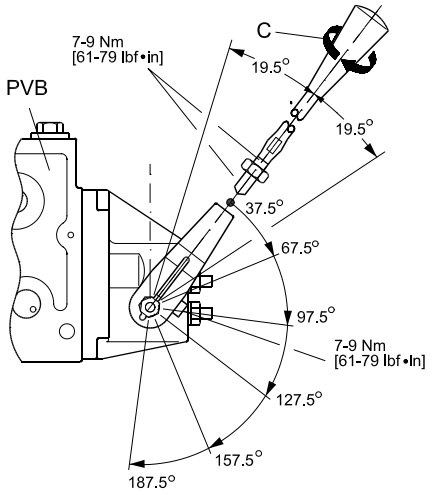
CONTROL LEVER POSITIONS

Base with an angle of 22.5°



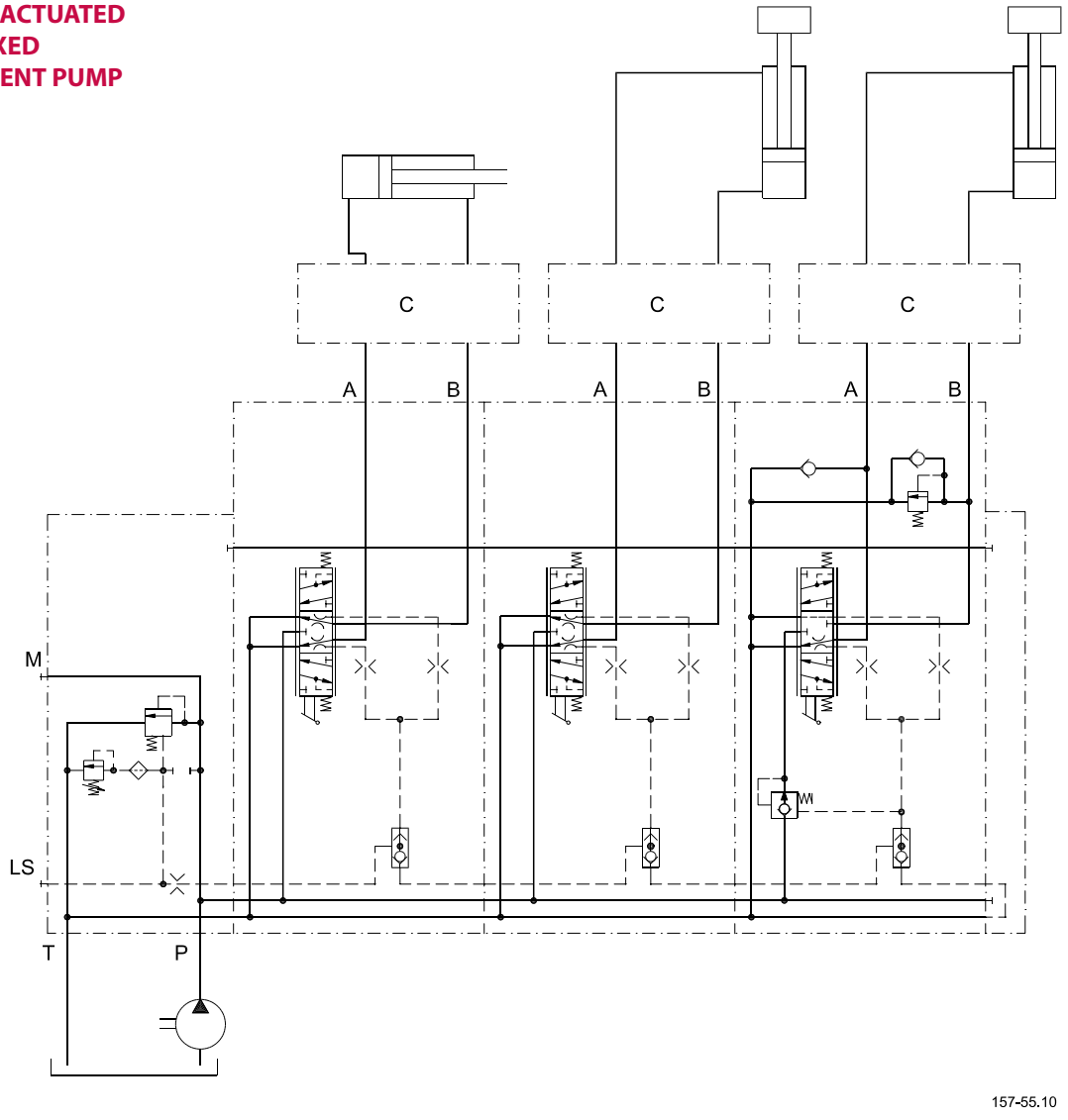
157-75.10

Base with an angle of 37.5°



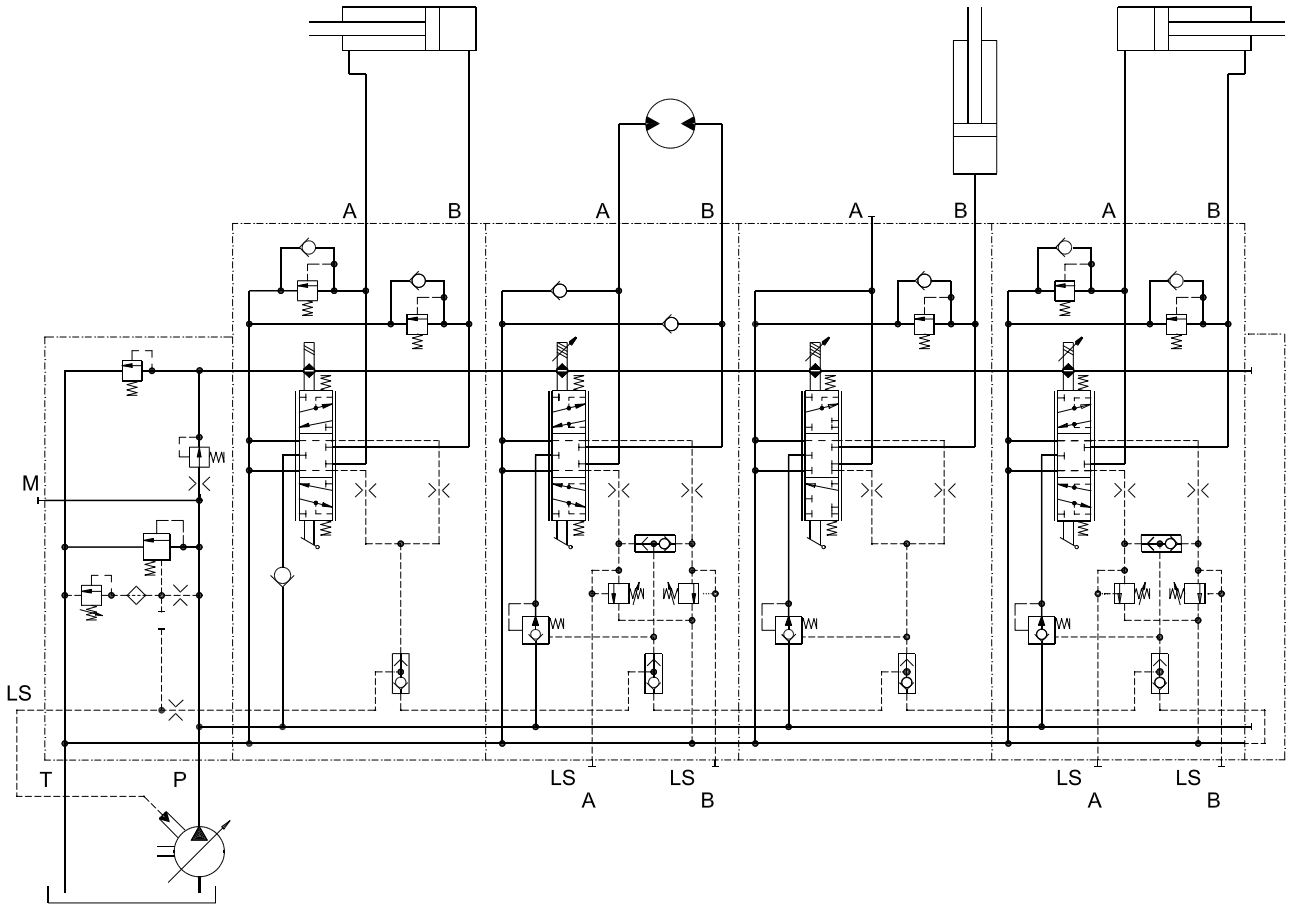
157-64.10

MANUALLY ACTUATED PVG 32 – FIXED DISPLACEMENT PUMP



C: Over-centre valve

ELECTRICALLY ACTUATED PVG 32 – VARIABLE DISPLACEMENT PUMP (ELECTRICAL ACTUATOR, SHOCK VALVES, ETC.)



157-56.10

ELECTRICAL CONNECTIONS, GENERAL

The electrical connections to remote control levers, PVE actuators and voltage supply are made using an ordinary terminal strip.

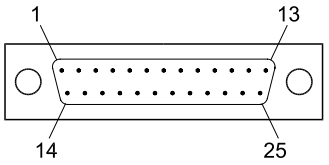
The wiring diagrams below and on page 50 to 53 show only the basic outlines for the electrical connection.

Voltage supply
For a main transformer with stabilised output voltage, the ripple must not exceed 5% of rated voltage.

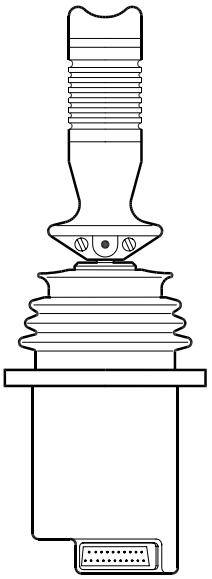
ELECTRICAL CONNECTION EXAMPLE

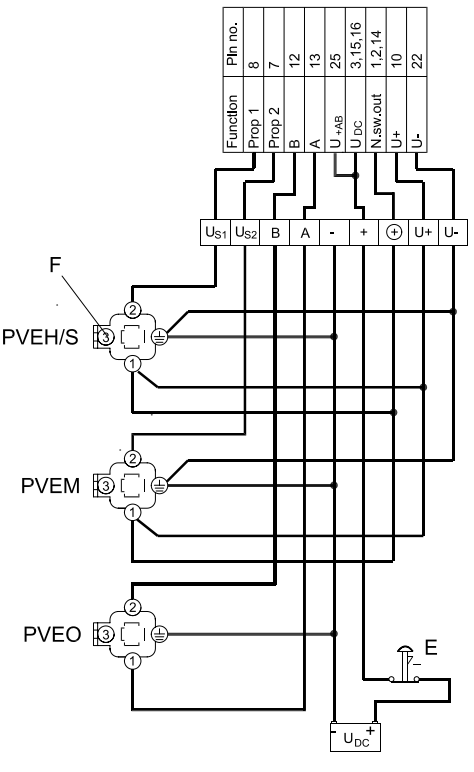
Signal leads must not act as supply leads at the same time unless the distance between the actuator module PVE and terminal board is less than 3 m [3.3 yards] and the lead cross-section is min. 0.75 mm^2 [AWG 18].

25 Pin SUB-D connector
with M3 screws (MIL-DTL-24308)



162B78.10





155B539.10

F: Signal output, fault monitoring
E: Emergency stop

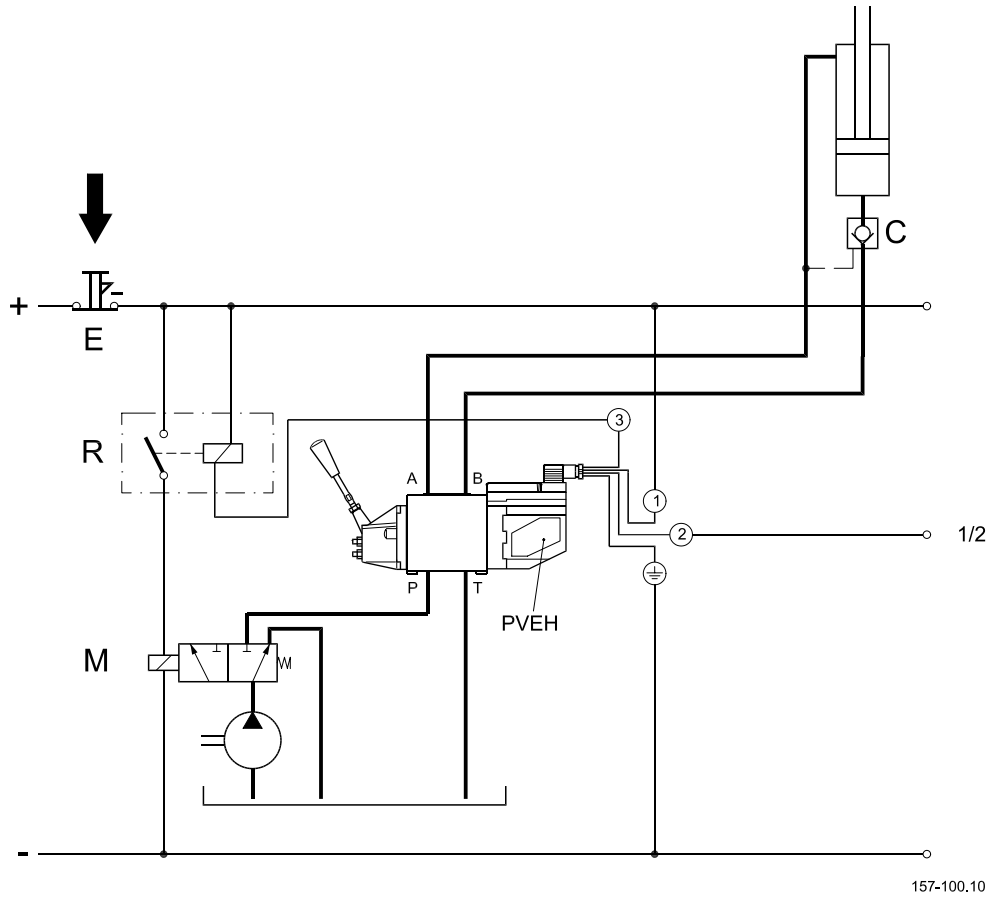
BUILDING IN SAFETY

All makes and all types of directional control valves (incl. proportional valves) can fail. Thus the necessary protection against the serious consequences of function failure should always be built in.

For each application an assessment should be made of the consequences of pressure failure and uncontrolled or blocked movements.
To determine the degree of protection that ought to be built into the system, Sauer-Danfoss makes the following distinctions.

1. Maximum safety demands
2. High safety demands
3. Average safety demands
4. Limited safety demands.

1. MAXIMUM SAFETY DEMANDS



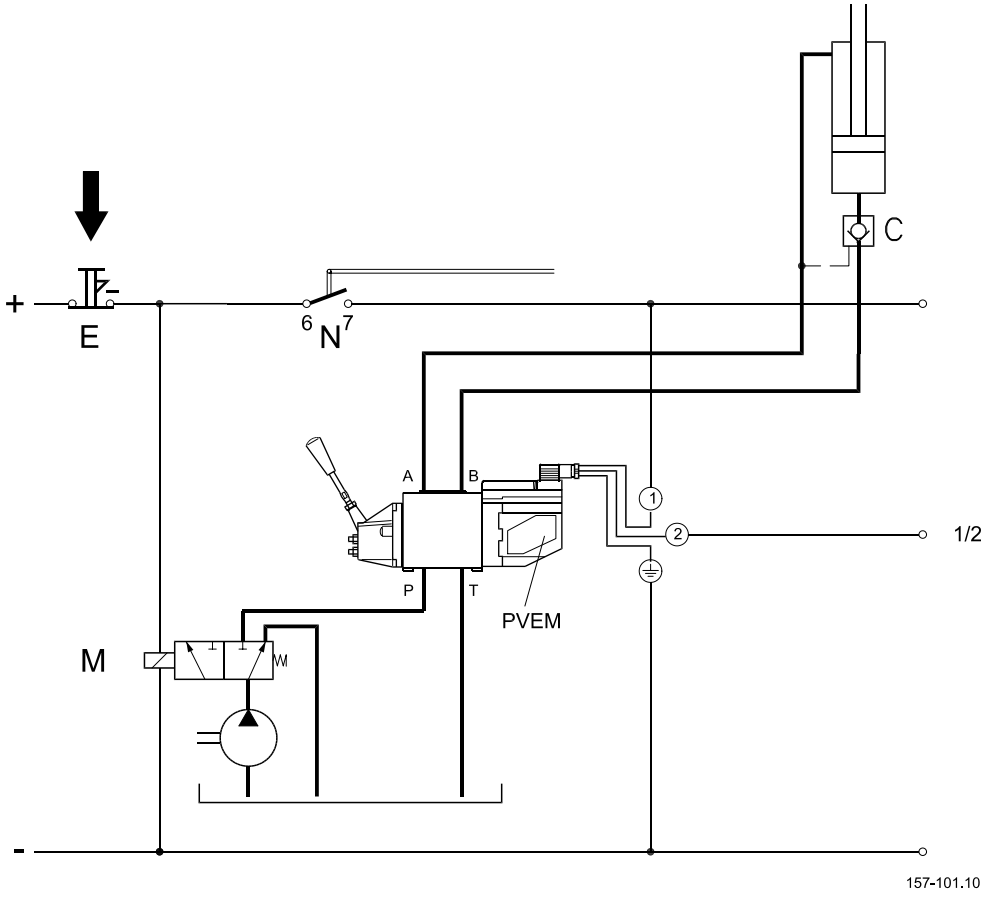
When the fault monitoring system in PVEH is connected, the reaction to electrical and mechanical faults (e.g. a spool seizure) is fast and operator-independent. See page 17 “fault monitoring”.

A system can be protected against many electrical, hydraulic and mechanical faults by building in components as shown in the diagram:
R: Alarm logic EHA (or relay) connected to the fault monitoring system in PVEH
E: Electrical emergency stop
M: Solenoid valve
C: Pilot-operated check valve

The alarm logic EHA cuts off current to the solenoid valve (M) when PVEH monitoring registers a fault. The solenoid valve then leads the oil flow direct from pump to tank. Thus all functions are without operating pressure, i.e. locked in position, because there is no pilot pressure on the pilot operated check valve (C).
Actuation of the emergency switch (E) cuts off current to the proportional valve and the solenoid valve (M). Actuation in this case is manual, but the result is the same as above. Stopping or disconnecting the pump drive motor is another safety measure, if the system reaction time can be accepted.

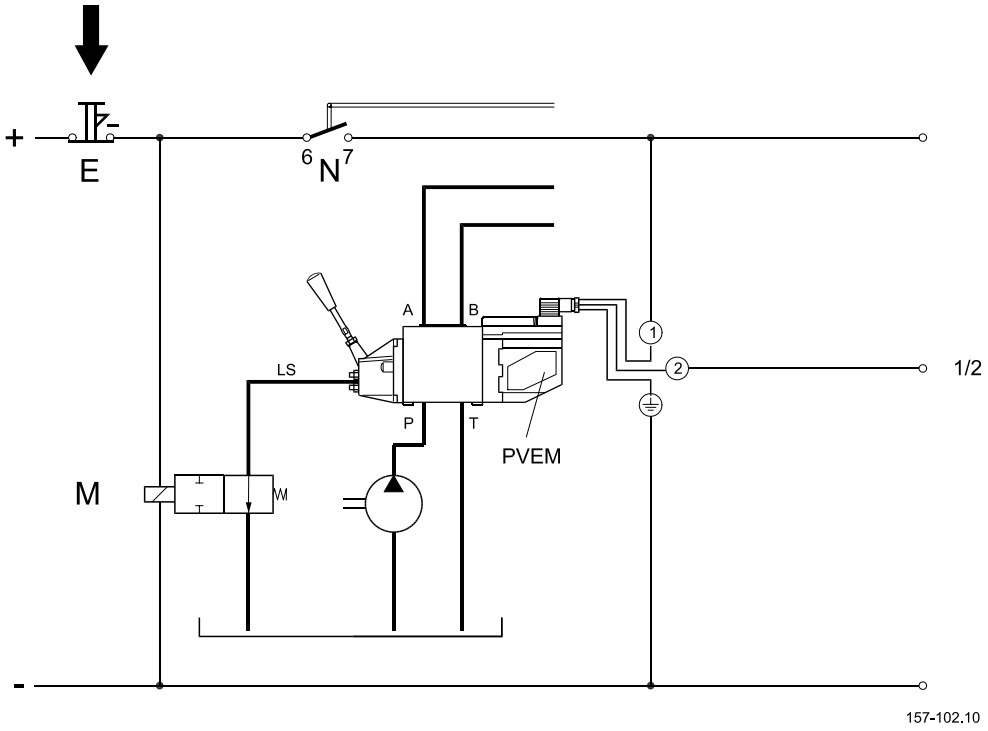
Note:
The neutral position switch in the remote control units should not be used.
PVEH with fault monitoring must have a constant voltage supply.

2.
HIGH SAFETY DEMANDS



The difference between this safety method and the one previously described (1) is that here there is no built-in automatic fault monitoring and a neutral position switch (N) is connected.
The method still gives a high degree of protection, but requires operator intervention. It is recommended that the neutral position switch be always connected to the electrical system. This then automatically cuts off current to the proportional valve when the remote control unit is in neutral position.

3. AVERAGE SAFETY DEMANDS

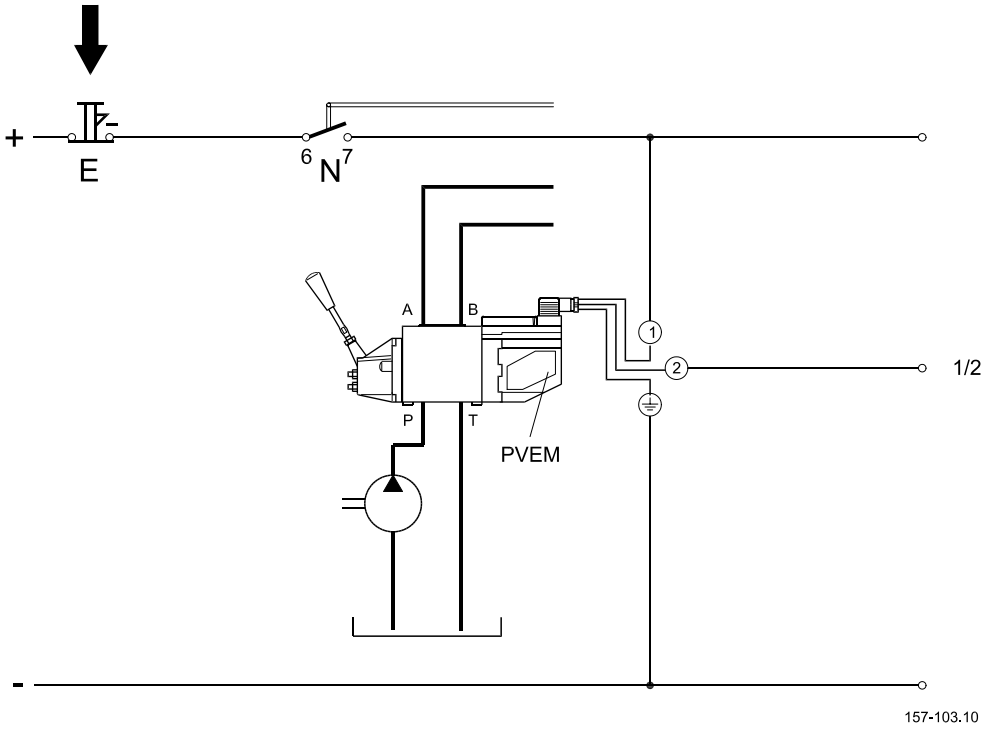


The difference from the previous method is that the LS- signal from the proportional valve is led direct to tank when the emergency switch (E) is actuated. This can be achieved by using the Sauer-Danfoss LS unloading valve PVPX, integrated in the pump side module.

In a system with open centre PVP and a fixed displacement pump, the effect of the PVPX is an almost pressureless system, 8-14 bar [120-200 psi] i.e. all functions requiring a higher operating pressure will not operate, see page 11.

The method can also be used in LS systems with a variable displacement pump and closed centre version proportional valve.
The pressure after LS relief then depends on the pump stand-by pressure.

4. LIMITED SAFETY DEMANDS



The safety system can consist of an emergency switch (E) and a neutral position switch (N) if protection against electrical failure is the only requirement. Here, there is no protection against hydraulic and mechanical faults (spool seizured in an extreme position).

OIL

The main duty of the oil in a hydraulic system is to transfer energy; but it must also lubricate the moving parts in hydraulic components, protect them against corrosion, and transport dirt particles and heat out of the system. It is therefore important to choose the correct oil with the correct additives. This gives normal operation and long working life.

Mineral oil
For systems with PVG 32 valves Sauer-Danfoss recommends the use of mineral-based hydraulic oil containing additives: Type HLP (DIN 51524) or HM (ISO 6743/4).

Non-flammable fluids
Phosphate-esters (HFDR fluids) can be used without special precautions. However, dynamic seals must be replaced with FPM (Viton) seals.
So please contact the Sauer-Danfoss Sales Organization if the PVG 32 valve is to be used with phosphate-esters.
The following fluids should only be used according to agreement with the Sales Organization for Sauer-Danfoss:

- Water-glycol mixtures (HFC fluids)
- Water-oil emulsions (HFB fluids)
- Oil-water emulsions (HFAE fluids)

Biodegradable oils
PVG 32 valves can be used in systems with rapeseed oil. The use of rapeseed oil is conditioned by

- complying with the demands on viscosity, water content, temperature and filtering etc. (see chapters below and technical data page 12).
- adapting the operating conditions to the directions of the oil supplier.

Before using other biodegradable fluids, please consult the Sauer-Danfoss Organization.

PARTICLE CONTENT, DEGREE OF CONTAMINATION

Oil filtration must prevent particle content from exceeding an acceptable level, i.e. an acceptable degree of contamination.

Maximum contamination for PVG 32 is 19/16 (see ISO 4406. Calibration in accordance with the ACFTD method).

In our experience a degree of contamination of 19/16 can be maintained by using a filter fineness as described in the next section.

FILTRATION

Effective filtration is the most important precondition in ensuring that a hydraulic system performs reliably and has a long working life. Filter manufacturers issue instructions and recommendations. It is advisable to follow them.

System filters
Where demands on safety and reliability are very high a pressure filter with bypass and indicator is recommended. Experience shows that a 10 µm nominal filter (or finer) or a 20 µm absolute filter (or finer) is suitable.
It is our experience that a return filter is adequate in a purely mechanically operated valve system.

The fineness of a pressure filter must be selected as described by the filter manufacturer so that a particle level of 19/16 is not exceeded.

The filter must be fitted with pressure gauge or dirt indicator to make it possible to check the condition of the filter.

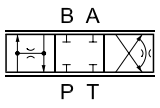
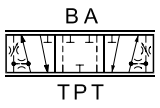
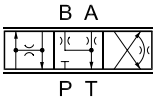
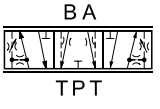
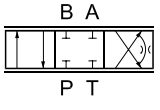
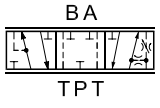
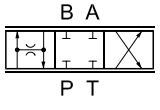
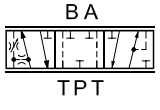
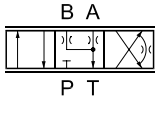
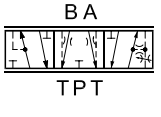
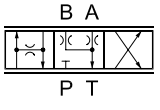
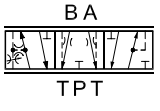
In systems with differential cylinders or accumulators the return filter must be sized to suit the max. return oil flow. Pressure filters must be fitted to suit max. pump oil flow.

Internal filters
The filters built into PVG 32 are not intended to filter the system but to protect important components against large particles. Such particles can appear in the system as a result of pump damage, hose fracture, use of quick-couplings, filter damage, starting up, contamination, etc.

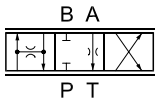
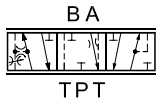
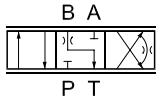
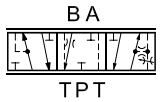
The filter in the electrical actuator PVE protecting the solenoid valves has a mesh of 150 µm.

Bursting pressure drop for internal filters is 25 bar [360 psi].

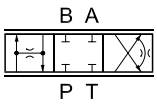
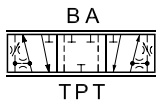
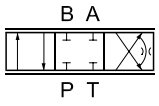
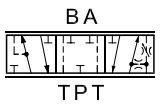
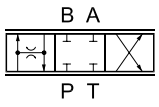
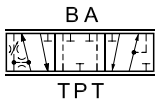
STANDARD PC SPOOLS

To be used when PVB is with $LS_{A/B}$ shuttle valve						Code number 157B...		To be used when PVB is without $LS_{A/B}$ shuttle valve					
Size								Size					
Press. compensated flow l/min [US gal/min]								Press. compensated flow l/min [US gal/min]					
E 100 [26.4]	D 65 [17.2]	C 40 [10.6]	B 25 [6.6]	A 10 [2.6]	AA 5 [1.3]	ISO symbol	Symbol	AA 5 [1.3]	A 10 [2.6]	B 25 [6.6]	C 40 [10.6]	D 65 [17.2]	E 100 [26.4]
–	7033	7032	7031	7030	7035	 157-143.10	 157-121.10	7015	7010	7011	7012	7013	–
						4-way, 3-position Closed neutral position, PC → A and B							
7134	7133	7132	7131	7130	7135	 157-146.10	 157-128.10	7115	7110	7111	7112	7113	–
						4-way, 3-position Closed neutral position, PC → A and B							
7064	7063	7062	7061	–	–	 157-144.10	 157-123.10	–	7040	7041	7042	7043	7044
						4-way, 3-position Closed neutral position, PC → A							
7074	7073	7072	7071	–	–	 157-145.10	 157-122.10	–	7050	7051	7052	7053	7054
						4-way, 3-position Closed neutral position, PC → B							
7164	7163	7162	7161	–	–	 157-147.10	 157-130.10	–	–	7141	7142	7143	7144
						4-way, 3-position Throttled, open neutral position, PC → A							
7174	7173	7172	7171	–	–	 157-148.10	 157-132.10	–	7150	7151	7152	7153	7154
						4-way, 3-position Throttled, open neutral position, PC → B							

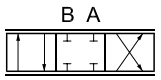
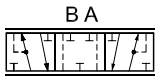
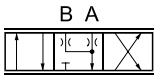
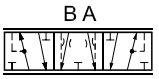
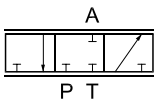
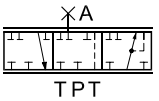
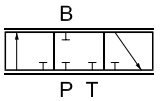
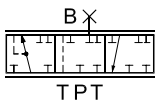
STANDARD PC SPOOLS

To be used when PVB is with $LS_{A/B}$ shuttle valve						Code number 157B...		To be used when PVB is without $LS_{A/B}$ shuttle valve					
Size								Size					
Press. compensated flow l/min [US gal/min]								Press. compensated flow l/min [US gal/min]					
E 100 [26.4]	D 65 [17.2]	C 40 [10.6]	B 25 [6.6]	A 10 [2.6]	AA 5 [1.3]	ISO symbol	Symbol	AA 5 [1.3]	A 10 [2.6]	B 25 [6.6]	C 40 [10.6]	D 65 [17.2]	E 100 [26.4]
–	7473	7472	7471	7470	–	 157-149.10	 157-142.10	–	–	–	7452	7453	–
4-way, 3-position Throttled, A → T neutral position, PC → B													
–	7563	7562	–	–	–	 157-167.10	 157-188.10	–	–	7541	7542	7543	–
4-way, 3-position Throttled, B→T neutral position , PC → A													

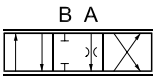
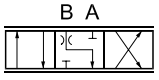
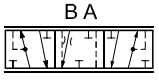
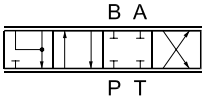
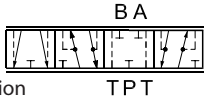
STANDARD PC SPOOLS, HYDRAULIC ACTUATION

To be used when PVB is with $LS_{A/B}$ shuttle valve						Code number 157B…		To be used when PVB is without $LS_{A/B}$ shuttle valve					
Size						ISO symbol	Symbol	Size					
Press. compensated flow l/min [US gal/min]								Press. compensated flow l/min [US gal/min]					
E 100 [26.4]	D 65 [17.2]	C 40 [10.6]	B 25 [6.6]	A 10 [2.6]	AA 5 [1.3]			AA 5 [1.3]	A 10 [2.6]	B 25 [6.6]	C 40 [10.6]	D 65 [17.2]	E 100 [26.4]
–	–	–	–	–	–	 157-143.10	 157-121.10	9015	9010	9011	9012	–	–
						4-way, 3-position Closed neutral position, PC → A and B							
–	–	–	–	–	–	 157-144.10	 157-123.10	–	–	–	9042	9043	9044
						4-way, 3-position Closed neutral position, PC → A							
–	–	–	–	–	–	 157-145.10	 157-122.10	–	–	–	9052	9053	9054
						4-way, 3-position Closed neutral position, PC → B							

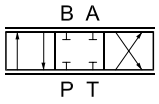
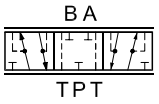
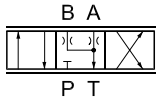
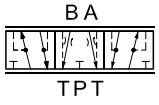
STANDARD FC SPOOLS

To be used when PVB is with $LS_{A/B}$ shuttle valve							Code number 157B...		To be used when PVB is without $LS_{A/B}$ shuttle valve						
Size									Size						
Press. compensated flow l/min [US gal/min]									Press. compensated flow l/min [US gal/min]						
F 130 [34.3]	E 100 [26.4]	D 65 [17.2]	C 40 [10.6]	B 25 [6.6]	A 10 [2.6]	AA 5 [1.3]	ISO symbol	Symbol	AA 5 [1.3]	A 10 [2.6]	B 25 [6.6]	C 40 [10.6]	D 65 [17.2]	E 100 [26.4]	F 130 [34.3]
7026	7024	7023	7022	7021	7020	7025	 157-02.10	 157-26.10	7005	7000	7001	7002	7003	7004	7006
							4-way, 3-position Closed neutral position								
7126	7124	7123	7122	7121	7120	7125	 157-03.10	 157-27.10	7105	7100	7101	7102	7103	7104	7106
							4-way, 3-position Throttled, open neutral position								
–	–	–	–	–	–	–	 157-04.10	 157-28.10	–	7200	7201	7202	7203	7204	–
							4-way, 3-position Closed neutral position, P → A								
–	–	–	–	–	–	–	 157-05.10	 157-29.10	–	–	7301	7302	7303	7304	–
							3-way, 3-position Closed neutral position, P → B								

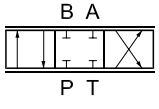
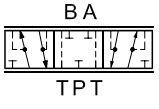
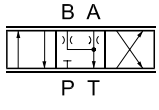
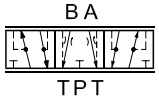
STANDARD FC SPOOLS

To be used when PVB is with $LS_{A/B}$ shuttle valve							Code number 157B…		To be used when PVB is without $LS_{A/B}$ shuttle valve						
Size									Size						
Press. compensated flow l/min [US gal/min]							ISO symbol	Symbol	Press. compensated flow l/min [US gal/min]						
F 130 [34.3]	E 100 [26.4]	D 65 [17.2]	C 40 [10.6]	B 25 [6.6]	A 10 [2.6]	AA 5 [1.3]			AA 5 [1.3]	A 10 [2.6]	B 25 [6.6]	C 40 [10.6]	D 65 [17.2]	E 100 [26.4]	F 130 [34.3]
–	7424	7423	7422	7421	–	–	 157-06.10  157-30.10 4-way, 3-position Throttled, A → T in neutral position		–	–	7401	7402	7403	7404	7406
–	7524	7523	7522	7521	–	–	 157-07.10  157-31.10 4-way, 3-position Throttled, B → T in neutral position		–	–	7501	7502	7503	7504	–
–	7624	7623	7622	7621	7620	–	 157-139.10  4-way, 4-position Closed neutral position Float P → B → F 157-140.10		–	–	–	–	–	–	–

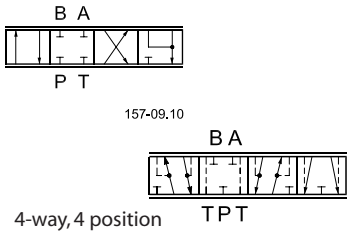
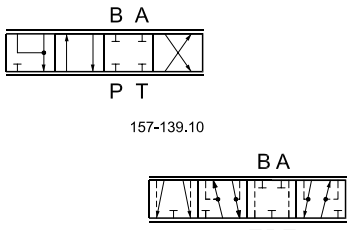
STANDARD FC SPOOLS, HYDRAULIC ACTUATION

To be used when PVB is with $LS_{A/B}$ shuttle valve						Code number 157B...		To be used when PVB is without $LS_{A/B}$ shuttle valve					
Size								Size					
Press. compensated flow l/min [US gal/min]								Press. compensated flow l/min [US gal/min]					
E	D	C	B	A	AA	ISO symbol	Symbol	AA	A	B	C	D	E
100 [26.4]	65 [17.2]	40 [10.6]	25 [6.6]	10 [2.6]	5 [1.3]			5 [1.3]	10 [2.6]	25 [6.6]	40 [10.6]	65 [17.2]	100 [26.4]
9024	9023	9022	9021	9020	9025	 157-02.10	 157-117.10	9005	9000	9001	9002	9003	9004
						4-way, 3-position closed neutral position							
9124	9123	9122	9121	9120	9125	 157-03.10	 157-118.10	9105	9100	9101	9102	9103	9104
						4-way, 3-position Throttled closed neutral position							

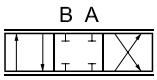
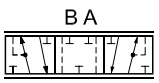
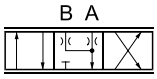
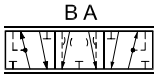
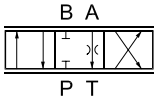
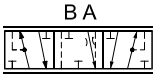
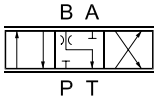
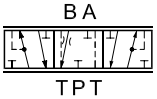
PVMR, FC SPOOLS FOR FRICTION DETENT

To be used when PVB is with $LS_{A/B}$ shuttle valve						Code number 157B...		To be used when PVB is without $LS_{A/B}$ shuttle valve					
Size								Size					
Press. compensated flow l/min [US gal/min]								Press. compensated flow l/min [US gal/min]					
E	D	C	B	A	AA	ISO symbol	Symbol	AA	A	B	C	D	E
100 [26.4]	65 [17.2]	40 [10.6]	25 [6.6]	10 [2.6]	5 [1.3]			5 [1.3]	10 [2.6]	25 [6.6]	40 [10.6]	65 [17.2]	100 [26.4]
9724	9723	9722	9721	9720	–	 157-02.10	 157-117.10	–	9700	9701	9702	9703	9704
						4-way, 3-position closed neutral position							
9734	9733	9732	9731	9730	–	 157-03.10	 157-118.10	–	9710	9711	9712	9713	9714
						4-way, 3-position Throttled open neutral position							

FC SPOOLS FOR MECHANICAL FLOAT POSITION PVMF

To be used when PVB is with $LS_{A/B}$ shuttle valve							Code number 157B…	To be used when PVB is without $LS_{A/B}$ shuttle valve						
Size								Size						
Press. compensated flow l/min [US gal/min]							ISO symbol Symbol	Press. compensated flow l/min [US gal/min]						
F 130 [34.3]	E 100 [26.4]	D 65 [17.2]	C 40 [10.6]	B 25 [6.6]	A 10 [2.6]	AA 5 [1.3]		AA 5 [1.3]	A 10 [2.6]	B 25 [6.6]	C 40 [10.6]	D 65 [17.2]	E 100 [26.4]	F 130 [34.3]
–	9824	9823	9822	9821	9820	9825	 4-way, 4 position Closed neutral position P → A → F	–	–	–	–	–	–	–
–	9624	9623	9622	9621	–	–	 4-way, 4-position Closed neutral position Float P → B → F	–	–	–	–	–	–	–

FC SPOOLS WITH LINEAR FLOW CHARACTERISTIC

To be used when PVB is with $LS_{A/B}$ shuttle valve							Code number 157B...		To be used when PVB is without $LS_{A/B}$ shuttle valve						
Size							ISO symbol	Symbol	Size						
Press. compensated flow l/min [US gal/min]									Press. compensated flow l/min [US gal/min]						
F 130 [34.3]	E 100 [26.4]	D 65 [17.2]	C 40 [10.6]	B 25 [6.6]	A 10 [2.6]	AA 5 [1.3]			AA 5 [1.3]	A 10 [2.6]	B 25 [6.6]	C 40 [10.6]	D 65 [17.2]	E 100 [26.4]	F 130 [34.3]
–	9774	9773	9772	9771	–	–	 157-02.10	 157-26.10	–	9750	9751	9752	9753	9754	–
							4-way, 3-position Closed neutral position								
–	9784	9783	9782	9781	–	–	 157-03.10	 157-27.10	–	9760	9761	9762	9763	9764	–
							4-way, 3-position Throttled, open neutral position								
–	–	–	–	–	–	–	 157-06.10	 157-30.10	–	–	–	–	–	9794	–
							4-way, 3-position Throttled, A → T in neutral position								
–	–	–	–	–	–	–	 157-07.10	 157-31.10	–	–	–	–	–	9804	–
							4-way, 3-position B → T in closed neutral position								

PVB, basic valves

Code no. 157B…	No facilities for shock valves A and B		Facilities for shock valves A and B	
	G $^1/_2$	$^7/_8$ in-14	G $^1/_2$	$^7/_8$ in-14
Without compensator /check valve	6000	6400	6030	6430
With check valve	6100	6500	6130	6530
With check valve and $LS_{A/B}$ shuttle valve	–	–	6136	6536
With compensator valve	6200	6600	6230	6630
With damped compensator valve	6206	–	6236	–
With compensator valve, $LS_{A/B}$ relief valve and $LS_{A/B}$ shuttle valve	6203	6603	6233	6633
With compensator valve, $LS_{A/B}$ relief valve and $LS_{A/B}$ shuttle valve	6208	–	6238	–
Weight kg [lb]	3.1 [6.8]		3.0 [6.6]	

PVPV/M, pump side module closed center

Code no. 157B….	With pilot supply for PVE and without PVLP 63		and with PVLP 63	
	G1	1 $^5/_{16}$ UN	G1	1 $^5/_{16}$ UN
PVPV	5938	5911	5941	5913
PVPVM	5937	5912	5940	5914

PVPC, plugs

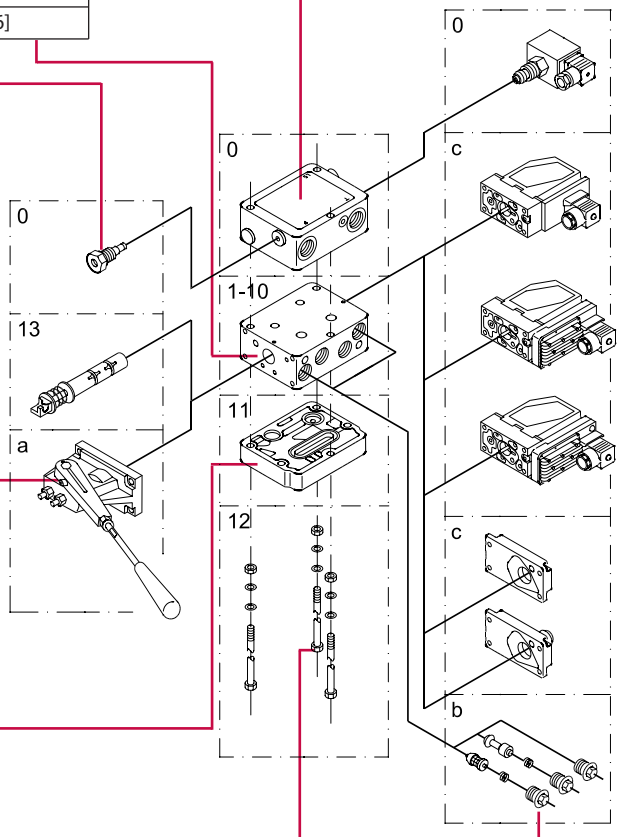
Code no. 157B…	G $^1/_4$	$^1/_2$ in - 20	Weight kg	[lb]
External pilot supply	5400	–	0.05	0.1
External pilot supply incl. check valve	5600	5700	0.05	0.1

PVM, mechanical actuation

Standard	157B…	3171 3172	3191 3192	22.5° 37.5°
Standard, with base, without arm and button	157B…	3174 3175	3194 3195	37.5° 22.5°
Standard, without base, arm and button	157B…	3173	3193	–
Weight	kg [lb]	0.4 0.9		

End plate, PVS, PVSI

Code no. 157B…	G $^1/_4$	$^1/_2$ in - 20	Weight kg	[lb]
PVS, without connections	2000	2020	0.5	1.1
PVS, with LX connection	2011	2021	0.5	1.1
PVSI, without connections	2014	2004	1.7	3.6
PVSI, with LX connections	2015	2005	1.7	3.6



PVAS, assembly kit

Code no. 157B…	0	1	2	3	4	5	6	7	8	9	10
PVB's	8000	8001	8002	8003	8004	8005	8006	8007	8008	8009	8010
PVB + PVPVM	–	8021	8022	8023	8024	8025	8026	8027	8028	8029	8030
Weight kg [lb]	0.1 [0.2]	0.15 [0.3]	0.25 [0.6]	0.30 [0.7]	0.40 [0.9]	0.45 [1.0]	0.50 [1.1]	0.60 [1.3]	0.65 [1.4]	0.70 [1.6]	0.80 [1.7]

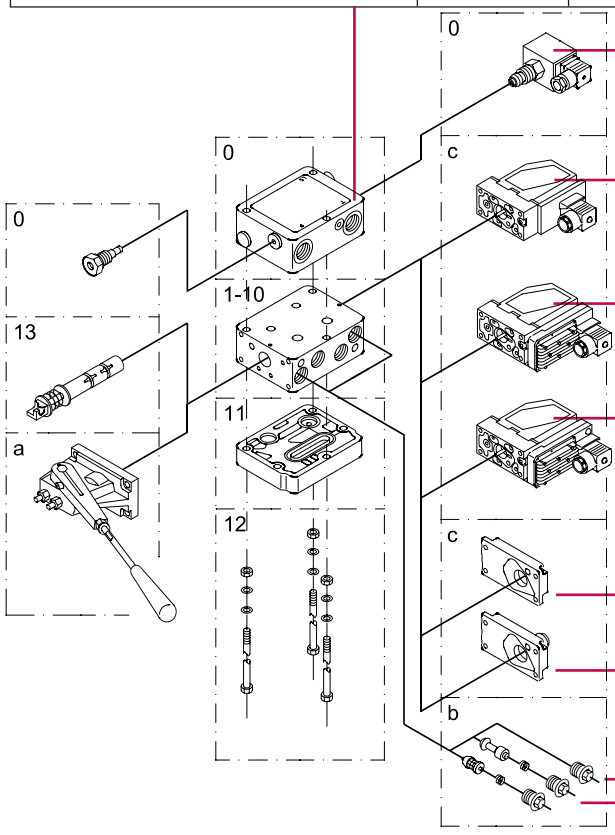
PVLP, shock/and anti-cavitation valves

Code no. 157B…		2032	2050	2063	2080	2100	2125	2140	2150	2160	2175	2190	2210	2230	2240	2250	2265	2280	2300	2320	2350
Settings	bar	32	50	63	80	100	125	140	150	160	175	190	210	230	240	250	265	280	300	320	350
	[psi]	460	725	914	1160	1450	1813	2031	2175	2320	2538	2755	3045	3335	3480	3625	3845	4061	4351	4641	5075
Weight		0.05 kg [0.17 lb]																			

Module selection chart

PVP, pump side module

Code no. 157B…		Without pilot supply for PVE	Without pilot supply for PVE with facilit. for PVPX	With pilot supply for PVE	With pilot supply for PVE and facilit. for PVPX	With pilot supply for PVE and pilot oil pressure take-off	With pilot supply for PVH and pilot oil pressure take-off
Open centre	T = G 3/4, P = G 1/2	5000	–	5010	5012	–	–
	P = 7/8 in - 14	5200	–	5210	5212	–	–
	T = G 3/4, P = G 3/4	5100	5102	5110	5112	5180	5190
	P = 1 1/16 in - 12	5300	–	5310	5312	–	–
Closed centre	T = G 3/4, P = G 1/2	5001	–	5011	5013	–	–
	P = 7/8 in - 14	5201	–	5211	5213	–	–
	T = G 3/4, P = G 3/4	5101	5103	5111	5113	5181	5191
	P = 1 1/16 in - 12	5301	–	5311	5313	–	–
Weight	kg	3.0	3.0	3.0	3.0	3.0	3.0
	[lb]	[6.6]	[6.6]	[6.6]	[6.6]	[6.6]	[6.6]



157-240.11

PVPX, electrical LS pressure relief valves

Code no. 157B…		Code No.	Weight kg	Weight [lb]
Normally open	12 V	4236	0.3	0.7
	24 V	4238	0.3	0.7
Normally closed	12 V	4246	0.3	0.7
	24 V	4248	0.3	0.7
Normally open with manual override	12 V	4256	0.3	0.7
	24 V	4258	0.3	0.7
Plug		5601	0.06	0.13

PVE, electrical actuation

Code no. 157B…		Code No.	Weight kg	Weight [lb]
PVEO, on-off	12 V	4216	0.6	1.3
	24 V	4228	0.6	1.3
PVEM prop. medium – Standard	12 V	4116	0.9	2.0
	24 V	4128	0.9	2.0
PVEM prop. medium – Float	12 V	4416	1.0	2.2
	24 V	4428	1.0	2.2
PVEH prop. high – active fault mon.	12 V	4016	1.0	2.2
	24 V	4028	1.0	2.2
PVEH prop. high – passive fault mon.	12 V	4086	1.0	2.2
	24 V	4088	1.0	2.2
PVEH prop. high – float pos. act. fault	12 V	4316	1.0	2.2
	24 V	4328	1.0	2.2
PVES – 0% hys. act. fault.	12 V	4816	1.0	2.2
	24 V	4828	1.0	2.2

PVMD, PVH, PVMR, PVMF covers

Code no. 157B…	Code No.	Weight kg	Weight [lb]
Cover for PVM	0001	0.1	0.2
Hydraulic actuation PVH G 1/4	0008	0.2	0.4
Hydraulic actuation PVH 9/16 - 18 UNF	0007	0.9	2.0
PVMR (frict. detent)	0004	0.3	0.6
PVMF (mech. float position)	0005	0.3	0.6

PVLA, anti-cavitation valve

Code no. 157B…	Code No.	Weight kg	Weight [lb]
Plug A or B	2002	0.04	0.09
Valve A or B	2001	0.05	0.1

Order specification

ORDER SPECIFICATION

An order form for Danfoss PVG 32 hydraulic valve is shown on the next page. The form can be obtained from the Sauer-Danfoss Sales Organization.

Both the module selection chart on the previous pages and the order form are divided into fields 0, 1-10, 11, 12, 13, a, b, and c.

Each module has its own field:

0: - Pump side module PVP
- Plug for external pilot oil supply PVPC
- Electrical LS unloading valve PVPX

1-10: Basic valves PVB

13: Main spool PVBS

a: Mechanical actuator PVM (or PVE when option mounted)

c: - Cover for mechanical actuation PVMD
- Cover for hydraulic actuation PVH
- Electrical actuators PVE (or PVE when option mounted)

b: - Shock and suction valve PVLP
- Suction valve PVLA

11: End plate PVS

12: Assembly kit PVAS

Please state

- Code numbers of all modules required
- Required setting (P) for pump side module
- Required setting of $LS_{A/B}$ pressure limiting valves, see pressure setting guidance below.

Standard and option assembly

The PVG 32 valve group is assembled the way the module selection chart shows if the code number for PVM is written in field a, and the code number for PVMD, PVE or PVH in field c.
The valve group is assembled so that the mechanical actuator is mounted on the opposite end of the basic module, if the code number for PVM is written in field c of the order form and the code numbers for PVMD, PVE or PVH in field a.

Reordering

The space at the top right-hand corner of the form is for Danfoss to fill in.
The code number for the whole of the specified valve group (PVG No.) is entered here.
In the event of a repeat order all you have to do is enter the number Danfoss has given on the initial confirmation of order.

ORDER SPECIFICATION

Pressure setting limits

The maximum setting pressure for the pressure limiting valves LS_A or LS_B depends on the chosen pressure setting for shock valve PVLP. The maximum values recommended to avoid interaction can be read in the following table.
The figures in the table have been calculated according to the following expressions:
- PVLP ≤150 bar: $LS_{A/B} \leq 0.8 \times P_{PVLP}$
- PVLP >150 bar: $P_{PVLP} - LS_{A/B} \geq 30$ bar.

Max. pressure setting of LS_A and LS_B valves relative to PVLP shock valve

Setting pressure for PVL	bar	32	50	63	80	100	125	140	150	160	175	190	210	230	240	250	265	280	300	320	350
	[psi]	460	725	914	1160	1450	1813	2031	2175	2320	2538	2755	3045	3335	3480	3625	3843	4061	4351	4641	5075
Max. setting pressure for $LA_{A/B}$	bar	–	40	50	64	80	100	112	120	130	145	160	180	200	210	220	235	250	270	290	320
	[psi]	–	580	720	930	1160	1450	1625	1740	1885	2100	2320	2610	2900	3045	3190	3408	3625	3915	4205	4641
Min. setting pressure for $LA_{A/B}$	bar	30																			
	[psi]	435																			

PVG 32
Specification Sheet

Subsidiary/Dealer		**PVG No.**	
Customer		**Customer No.**	
Application		**Revision No.**	

Function	A-Port					B-Port	
		0 157B		157B			
			p =	bar	157B		
	a 157B	**1** 157B		157B	**13**	157B	**c**
	b 157B		LS_A	bar	LS_B bar	157B	**b**
	a 157B	**2** 157B		157B	**13**	157B	**c**
	b 157B		LS_A	bar	LS_B bar	157B	**b**
	a 157B	**3** 157B		157B	**13**	157B	**c**
	b 157B		LS_A	bar	LS_B bar	157B	**b**
	a 157B	**4** 157B		157B	**13**	157B	**c**
	b 157B		LS_A	bar	LS_B bar	157B	**b**
	a 157B	**5** 157B		157B	**13**	157B	**c**
	b 157B		LS_A	bar	LS_B bar	157B	**b**
	a 157B	**6** 157B		157B	**13**	157B	**c**
	b 157B		LS_A	bar	LS_B bar	157B	**b**
	a 157B	**7** 157B		157B	**13**	157B	**c**
	b 157B		LS_A	bar	LS_B bar	157B	**b**
	a 157B	**8** 157B		157B	**13**	157B	**c**
	b 157B		LS_A	bar	LS_B bar	157B	**b**
	a 157B	**9** 157B		157B	**13**	157B	**c**
	b 157B		LS_A	bar	LS_B bar	157B	**b**
	a 157B	**10** 157B		157B	**13**	157B	**c**
	b 157B		LS_A	bar	LS_B bar	157B	**b**
Remarks		**11** 157B					
		12 157B					

Filled in by	Date

PHYD-PVG32-3

Note:
Separate specification pads with 50 sheets are available under the literature no. DKMH.PZ.570.D8.02 **520L0515**.

PVG 32
SAE Specification Sheet

Subsidiary/Dealer		**PVG No.**	
Customer		**Customer No.**	
Application		**Revision No.**	

Function	A-Port				B-Port	
		0 157B	157B			
		p =	psi	157B		
	a 157B	**1** 157B	157B	**13**	157B	**c**
	b 157B		LS_A psi	LS_B psi	157B	**b**
	a 157B	**2** 157B	157B	**13**	157B	**c**
	b 157B		LS_A psi	LS_B psi	157B	**b**
	a 157B	**3** 157B	157B	**13**	157B	**c**
	b 157B		LS_A psi	LS_B psi	157B	**b**
	a 157B	**4** 157B	157B	**13**	157B	**c**
	b 157B		LS_A psi	LS_B psi	157B	**b**
	a 157B	**5** 157B	157B	**13**	157B	**c**
	b 157B		LS_A psi	LS_B psi	157B	**b**
	a 157B	**6** 157B	157B	**13**	157B	**c**
	b 157B		LS_A psi	LS_B psi	157B	**b**
	a 157B	**7** 157B	157B	**13**	157B	**c**
	b 157B		LS_A psi	LS_B psi	157B	**b**
	a 157B	**8** 157B	157B	**13**	157B	**c**
	b 157B		LS_A psi	LS_B psi	157B	**b**
	a 157B	**9** 157B	157B	**13**	157B	**c**
	b 157B		LS_A psi	LS_B psi	157B	**b**
	a 157B	**10** 157B	157B	**13**	157B	**c**
	b 157B		LS_A psi	LS_B psi	157B	**b**
Remarks		**11** 157B				
		12 157B				

Filled in by	Date

PHYD-PVG32-3

NOTES

NOTES

SAUER DANFOSS

OUR PRODUCTS

Hydrostatic transmissions

Hydraulic power steering

Electro-hydraulic power steering

Electric power steering

Closed and open circuit axial piston pumps and motors

Gear pumps and motors

Bent axis motors

Orbital motors

Transit mixer drives

Planetary compact gears

Proportional valves

Directional spool valves

Cartridge valves

Hydraulic integrated circuits

Hydrostatic transaxles

Integrated systems

Fan drive systems

Electrohydraulic controls

Digital electronics and software

electric motors and converters

Sensors

DKMH.PK.570.C3.02 **520L0344** 05/2002

Sauer-Danfoss Hydraulic Power Systems – Market Leaders Worldwide

Sauer-Danfoss is a comprehensive supplier providing complete systems to the global mobile market.

Sauer-Danfoss serves markets such as agriculture, construction, road building, material handling, municipal, forestry, turf care, and many others.

We offer our customers optimum solutions for their needs and develop new products and systems in close cooperation and partnership with them.

Sauer-Danfoss specializes in integrating a full range of system components to provide vehicle designers with the most advanced total system design.

Sauer-Danfoss provides comprehensive worldwide service for its products through an extensive network of Authorized Service Centers strategically located in all parts of the world.

Sauer-Danfoss (US) Company
2800 East 13th Street
Ames, IA 50010, USA
Phone: +1 515 239-6000, Fax: +1 515 239-6618

Sauer-Danfoss (Neumünster) GmbH & Co. OHG
Postfach 2460, D-24531 Neumünster
Krokamp 35, D-24539 Neumünster, Germany
Phone: +49 4321 871-0, Fax: +49 4321 871-122

Sauer-Danfoss (Nordborg) A/S
DK-6430 Nordborg, Denmark
Phone: +45 7488 4444, Fax: +45 7488 4400

www.sauer-danfoss.com